TANK AND EQUIPMENT CLEANING
Cleaning diversity of the highest quality
LECHLER NOZZLES FOR TANK AND EQUIPMENT CLEANING – ECONOMICAL, SAFE AND PROVEN OVER TIME

Lechler is a world leader in nozzle technology. For over 140 years, we have pioneered numerous groundbreaking developments in this field. Comprehensive nozzle engineering and a deep understanding of application-specific requirements to create products that offer outstanding performance and reliability.

Optimized cleaning processes
Companies all over the world in a wide range of industries rely on Lechler tank and equipment cleaning nozzles for thorough cleaning of all kinds of tank sizes, machines and equipment.

Your advantages
- None of the risks, restrictions and costs related to manual tank cleaning
- Modern nozzle technology cuts cleaning fluid consumption and reduces downtimes
- The cleaning process is trouble-free, repeatable and verifiable

New products for practically any application
The Lechler tank and equipment cleaning nozzle range features innovative drive concepts, state-of-the-art nozzle design as well as a large choice of sizes and materials. The scope of our portfolio is unique to the market and offers the perfect solution for every application.

High cleaning performance at low pressure
Thanks to their sophisticated technology, Lechler tank and equipment cleaning nozzles already achieve high cleaning performance even at low pressures. This saves on high energy costs. The nozzles are driven and lubricated by the cleaning fluid and are therefore maintenance-free and reliable.

Industries
- Chemical industry
- Food & beverage industry
- Tank and equipment engineering
- Machine tool engineering
- Cosmetics industry
- Pharmaceutical industry
- Biotechnology
- Agricultural engineering

Your experienced specialist – anywhere in the world
With subsidiaries in Hungary, the USA, England, India, China, France, Belgium, Sweden, Finland and Spain as well as qualified agents in over 40 countries, Lechler is represented all over the world. We will help you solve your cleaning problems – wherever you are.
Unique range of solutions

There is no one single perfect tank and equipment cleaning nozzle. That is because requirements differ greatly in each individual application. Over the course of the years, we have developed specialized nozzles for a wide variety of different purposes. Today we offer the world’s largest nozzle range. This includes everything from standard nozzles to individual nozzles for very specific tasks.

Cleaning efficiency at a sight

At first sight, finding the right nozzle for your particular application from the variety of nozzles we offer may appear overwhelming. That is why we have defined five cleaning efficiency classes - from a simple rinse to removing the most difficult soil. These individual efficiency classes, information on the tank size and recommended operating pressure allows you to quickly find the most suitable nozzle for your application.

You will find a detailed description of the cleaning efficiency classes on page 18.

Individual advice

It goes without saying that we provide you with personal service on the subject of tank and equipment cleaning and explain the different possibilities to you. Contact us and let us define the best possible solution for the most efficient cleaning.

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<td>72</td>
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LECHLER NOZZLES FOR TANK AND EQUIPMENT CLEANING

Cleaning in Place (CIP)
Many of Lechler’s precision nozzles for tank and equipment cleaning are CIP-capable and can remain in the installation during the production process.

For every application
From the easiest to most difficult soils – Lechler has the optimum solution for removing soils of all kinds.
Applications

Hygienic equipment cleaning

Even difficult cleaning tasks with special requirements, such as in the food and beverage industry, can be performed easily with Lechler nozzles.

The right nozzle for every tank

Our extensive product range includes the right nozzle size for every application – from a small test tube to a large fermentation tank for bioethanol production.
The fundamentals of cleaning technology

Sinner’s circle

The Sinner’s circle illustrates the interplay between the four main factors for successful cleaning:

- Chemistry (choice of cleaning agent)
- Mechanical (removal of soil via pressure or friction)
- Temperature (at which cleaning is performed)
- Time (duration of the total cleaning processes)

The proportion of the individual factors as a part of the entire cleaning can be varied, provided that the total is 100 per cent. This results in significant savings potentials.

Cost reduction by efficient cleaning processes

As a result, the intensification of mechanical cleaning enables the consumption of cleaning agents or the duration of cleaning to be reduced. Consequently, the mechanical factor that takes up a greater part of the Sinner’s circle, while the other factors can end up being reduced.

Figure 1: Sinner’s circle with equal proportions of the temperature, time, chemistry and mechanical factors.

Figure 2: Lechler nozzles and rotating cleaning nozzles have high mechanical cleaning efficiency. This reduces the proportion of the other factors, as well as the resulting costs.
Mechanical cleaning

Rotating cleaning nozzles deliver the greatest impact when cleaning the surface area of the tank. To achieve this, large droplets must strike at high speed. This enables thick soil to be removed that cannot dissolve in the cleaning fluid. Important influencing factors are the distance between the nozzle and wall, and the operating pressure.

If either are too great the fluid will break down into smaller droplets (see Figs. 3 and 4) and the impact will be reduced.

Besides the impact, the fluid running down the tank wall also has a significant cleaning effect. If the formed film is thick enough, the resulting shear stresses can remove light to moderate soil. In that case, unsprayed patches are less of an issue than is the case during impact cleaning (see Fig. 5).
WHAT YOU SHOULD KEEP IN MIND WHEN PLANNING

**Impact**

The force of impact when using a liquid jet on a surface plays an important role in cleaning technology. The ratio of the force (F) to the surface (A) is referred to as the impact (I).

\[ I = \frac{\text{Impact force}}{\text{Impact surface}} = \frac{F}{A} \quad \text{N/m}^2 \]

It can be controlled via the following parameters:

- **Impact surface and spray angle (a)**
  The impact surface is the area where the droplet strikes. The smaller the surface area, the greater the impact values. Nozzles with high impact are, for example, solid stream nozzles and flat fan nozzles with a narrow spray angle (see Fig. 6).

- **Flow rate (b)**
  Increasing the flow rate by using a larger nozzle increases the impact, assuming that the other parameters (spray angle, pressure and medium) remain the same (see Fig. 6).

- **Pressure**
  With rotating nozzles, the supply pressure normally influences the rotation speed. The higher the rotation speed, the greater the tendency of rotating nozzles to atomize the fluid into much smaller droplets.

  This effect has a negative influence on impact. Lechler rotating cleaning nozzles should therefore be used at the recommended operating pressure range.

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**Figure 6:**

a) Constant pressure and flow rate, variable spray shape and spray distance

b) Constant pressure, spray shape and spray distance, variable flow rate
Comparison of rotating cleaning nozzles and static spray balls

Due to their simple construction, static spray balls are economical and are likely to miss important areas. Whereas rotating cleaning nozzles spray the entire tank wall in a fan-like pattern, the jets from spray balls strike only in concentrated spots. The remaining surface is simply cleaned by the shear stresses of the fluid running off (see Fig. 7). The fluid consumption is therefore significantly greater in comparison with rotating cleaning nozzles.

Influence of chemistry and temperature

The chemical cleaning effect takes part in almost all tank cleaning applications when the soil is dissolved in the cleaning medium or the bonding between soil and tank surface is reduced. Higher temperatures can support the chemical cleaning effect.

Foam cleaning with nozzles

Foam cleaning is primarily based on the chemical cleaning effect. Since the foam sticks more firmly to the surface, it can be more effective than cleaning fluids that drip off quickly. The mechanical cleaning effect plays a correspondingly subordinate role. Here, the task of the nozzle is to distribute the foam evenly. Your end result for this application depends on the type of foam.

CIP- and SIP-cleaning

Cleaning in Place (CIP) is one of the standard cleaning methods in the food and pharmaceutical industries. This is a process where the cleaning and disinfectant solutions circulate in the production systems during the cleaning process. The nozzles installed in the systems and do not need to be dismounted during the process.

The correct combination of steps from Sinner’s circle leads to a reliable and reproducible process. Almost all Lechler rotating cleaning nozzles and static spray nozzles are capable of CIP. If sterilization is performed after CIP-cleaning with hot water or saturated steam, this is referred to as SIP-cleaning (Sterilization in Place).
Lechler rotating cleaning nozzles designs

Operating principles

Static
Static spray balls do not rotate and therefore require considerably more fluid. They are used primarily for rinsing tanks. They are inexpensive to purchase and are very robust (trouble-free).

Free-spinning
The cleaning fluid drives the spray head by means of specially positioned nozzles. The rapidly repeated impacts remove the soil and rinses it from the tank surface. This results in optimum cleaning efficiency at low pressures in small to medium-sized tanks.

Controlled rotation
The rotating head is driven by the fluid. A turbine wheel with an internal gear is used to control the rotation. This ensures that the speed remains in the optimum range even at higher pressures. The droplets produced are larger and strike the tank wall at higher speed. These rotating cleaning nozzles thus achieve an even higher impact which is especially for large tanks important.

Gear-controlled
The cleaning fluid drives an internal gear by means of a turbine wheel so that the spray head rotates by two axes. The solid jet nozzles mounted on the spray head produce powerful jets. These jets sweep the entire tank surface in a pre-programmed, model-specific pattern during a spray cycle. This requires a certain minimum time. These models generate the highest impact and are therefore ideal for very large tanks and the toughest cleaning tasks.
Connection options

Lechler offers various options for connecting the rotating cleaning nozzles to the supply line:

Threaded connection
Most nozzles have a female thread that is screwed onto a male thread on the pipe.

Slip-on connection
Slip-on connections without threads are often preferred in applications with high sanitary requirements. Here, the nozzle is slipped onto the outer pipe and secured through a horizontal hole by a pin or clamp.

Tri-Clamp
Tri-Clamp fittings are frequently used in the food and beverage industry. Some rotating cleaning nozzles can be supplied with a compatible adapter.

Welded connection
Almost all nozzles are also available with welded connection on request. These are particularly suitable for applications where sanitary requirements have to be taken into account. Please contact us for further information.
WHAT YOU SHOULD KEEP IN MIND WHEN PLANNING

Materials

Lechler tank and equipment cleaning nozzles are made of extremely high-grade materials that are designed to meet high requirements such as resistance to cleaning chemicals or temperature influences. The large choice of different materials – e.g. 316L SS, PVDF, PEEK or PTFE – allows nozzle selection customized to the individual application and operating conditions. In addition, the materials used for the tank and equipment cleaning nozzles are perfectly matched to each other and are thus characterized by very low wear.

The product pages for the individual nozzles provide information on the materials available for the different nozzle types.

In addition to the requirements for material resistance and wear, the materials must also be food grade for use in the beverage, food and pharmaceutical industries. Depending on the application area, the materials must meet different demands.

A large number of the materials used for Lechler tank and equipment cleaning nozzles comply with the requirements of the FDA or conform to (EC) 1935/2004.

Further information on conformity is provided on the product pages.

The FDA, the U.S. Food & Drug Administration, is a federal agency which oversees those two industries. Materials used in making Lechler products are compliant with the requirements of FDA regulation 21 CFR for use in food applications.

Hygienic requirements

Lechler’s tank and equipment cleaning nozzles are designed so that they meet hygiene requirements.

This is reflected, for example, in the self-draining function, minimized dead space in the nozzles as well as an external design without unnecessary gaps and edges. At the same time, the nozzles are designed with the lowest possible surface roughness.

Lechler also offers specially certified nozzles for particular hygiene requirements. The »PTFE Whirly« and 527 series are conforming to 3-A, for example.

»3-A Sanitary Symbol Council Administrative Council for Spray Cleaning Devices (78-01)«

The 3-A council is an organization in the USA that defines criteria for the cleanability of components in the dairy and food industry. Components and systems are examined to establish whether germs adhere to surfaces or existing soiling can be removed.

Components and systems are awarded a »3-A certificate« only if they are easy to clean or if soil cannot be deposited in the first place.

The respective logo on the product pages indicates which requirements are met.

Nozzle wear

Nozzle wear depends mainly on the operating conditions.

Like with all rotating parts, the bearing assembly is subjected to the highest amount of stress. The following operating conditions accelerate wear:

- Solids in the fluid and hard particles
- Use in a chemically aggressive environment
- Spraying of chemically aggressive substances
- Operating the nozzle above the recommended pressure range or temperature

Material certificates

Material certificates in accordance with DIN EN 10204 can be issued on request for almost all Lechler tank and equipment cleaning nozzles.

ATEX

Lechler offers specially designed nozzle series for use in explosive atmospheres. Different nozzle series have an ATEX approval that was issued by an external certification institute.

The respective logo on the product pages indicates which requirements are met.
### Conversion tables

**p Pressure**

<table>
<thead>
<tr>
<th>Unit</th>
<th>Conversion</th>
</tr>
</thead>
<tbody>
<tr>
<td>bar</td>
<td>1</td>
</tr>
<tr>
<td>1 Pascal [Pa]</td>
<td>1·10^{−5}</td>
</tr>
<tr>
<td>1 psi</td>
<td>0.06895</td>
</tr>
<tr>
<td>1 lb/sq ft</td>
<td>0.479·10^{-3}</td>
</tr>
</tbody>
</table>

**V Volume**

<table>
<thead>
<tr>
<th>Unit</th>
<th>Conversion</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 l (1 dm^3)</td>
<td>1</td>
</tr>
<tr>
<td>1 m^3</td>
<td>1000</td>
</tr>
<tr>
<td>1 Imp. gallon</td>
<td>4.546</td>
</tr>
<tr>
<td>1 US gallon</td>
<td>3.785</td>
</tr>
</tbody>
</table>

**V Flow rate**

<table>
<thead>
<tr>
<th>Unit</th>
<th>Conversion</th>
</tr>
</thead>
<tbody>
<tr>
<td>l/min</td>
<td>1</td>
</tr>
<tr>
<td>l/s</td>
<td>1</td>
</tr>
<tr>
<td>m^3/h</td>
<td>16.67</td>
</tr>
<tr>
<td>1 US gal/min</td>
<td>3.785</td>
</tr>
<tr>
<td>1 Imp. gal./min</td>
<td>4.546</td>
</tr>
</tbody>
</table>

### Change in specific weight

\[
\frac{V_2}{V_1} = \frac{\rho_1}{\rho_2} \quad \text{Valid for single-fluid nozzles and rotating nozzles except for axial-flow full cone nozzles}
\]

\[
\frac{V_2}{V_1} = \left(\frac{\rho_1}{\rho_2}\right)^{0.4} \quad \text{Valid for axial-flow full cone nozzles}
\]

All flow rate data of this brochure have been measured with water and consider the individual flow parameters of the nozzle designs.
Nozzle selection
The choice of the right Lechler rotating cleaning nozzle or static spray ball is determined primarily by the type of soil to be cleaned and the tank diameter. You can find this information on the product pages. It must be guaranteed that the diameter of the tank to be cleaned is smaller than the specified maximum possible tank diameter of the nozzles.

Pump and pipes
The pipe size used depends mainly on the required flow rate and should be chosen so that the pressure losses in the pipe system are as low as possible. It must be guaranteed that the required static operating pressure is available directly at the nozzle. The pump power must be matched to this.

Arrangement
The nozzles must be positioned in the upper part of the tank where possible. The following recommendation applies:

\[ H_{\text{nozzle}} = \frac{1}{3} \cdot H_{\text{tank}} \]

In addition, it must be ensured that sufficient cleaning fluid strikes the tank top.

Filling level
If possible, the nozzle should not come into contact with the product during production. The nozzle should be positioned above the maximum product level in the tank.

Tank drainage rate
The tank drainage rate is to be selected to prevent the level of liquid from rising during the cleaning process. Make sure the drain can handle whatever volume you put into the tank. (See chart on the right.)

<table>
<thead>
<tr>
<th>Drainage Rate</th>
<th>l/min</th>
</tr>
</thead>
<tbody>
<tr>
<td>1”</td>
<td>23</td>
</tr>
<tr>
<td>1 1/2”</td>
<td>50</td>
</tr>
<tr>
<td>2”</td>
<td>87</td>
</tr>
<tr>
<td>2 1/2”</td>
<td>132</td>
</tr>
<tr>
<td>3”</td>
<td>190</td>
</tr>
<tr>
<td>4”</td>
<td>330</td>
</tr>
</tbody>
</table>
**Number of nozzles**

When cleaning large tanks or complex installations, you will need to install several nozzles. The nozzles must be positioned for the spray jets to overlap. These nozzles effectively clean the tank surface area.

**Avoidance of spray shadows**

Installations such as agitators, baffle plates or pipes prevent the areas behind them from being reached directly by the spray jet. Impact cleaning is not possible in these locations. For this reason, several nozzles must be installed if the tank contains equipment such as agitators or pipes. The number of nozzles should be chosen so that the spray shadows of the individual nozzles are eliminated. In addition, static spray nozzles can also be used for targeted removal of deposits left as a result of spray shadows or in areas that are difficult to clean.
PERFECT FOR RELIABLE PLANNING
TankClean SIMULATION SOFTWARE

Planing for a perfect clean tank can be a challenge. Many tanks have built-in equipment such as agitators or baffles which can create spray shadows. Whether a certain nozzle is able to reliably clean all surfaces of the tank under these conditions cannot be decided with certainty on the basis of just a visual inspection.

With our new and unique TankClean software, we can help you to find the optimum solution for perfectly cleaning your tank. To do this, we replicate the tank geometry in the software and then simulate the spraying operation. Operation of all Lechler tank cleaning nozzles can be simulated – from the static spray ball to the high-impact tank cleaning machine. The result of the simulation is documented and provided in a PDF or video file. Simulation with TankClean can already be used as the basis for optimum cleaning in the planning phase of new tanks, but is also suitable for optimizing existing tank cleaning processes.

Our unique service – your individual benefit

<table>
<thead>
<tr>
<th>Planning certainty</th>
<th>We assist you in planning your tank cleaning solution to ensure cleaning without any gaps.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Process optimization</td>
<td>By simulating the existing cleaning processes, we show you the optimization potentials for these processes.</td>
</tr>
<tr>
<td>Process reliability</td>
<td>Thanks to realistic and individually customized process simulation, we can offer you individual solution concepts.</td>
</tr>
<tr>
<td>Cost and time savings</td>
<td>Simulation makes it possible to detect any potential problem areas before final definition of the cleaning concept. This makes it possible to significantly reduce the number of time- and cost-intensive practical cleaning tests.</td>
</tr>
</tbody>
</table>

Scan the QR-code or go to: www.lechler.com/tankclean
Individual adaptation of tank geometries and built-in equipment

Selection of the right tank cleaning nozzles

Realistic simulation of the cleaning process

Documentation of the simulation results, including additional planning aids

Talk to us
Are you interested in tank cleaning simulations with TankClean? Ask your Lechler contact person for further information or give us a call. We will gladly help you in planning your tank cleaning solution.
WHAT YOU SHOULD KEEP IN MIND WHEN PLANNING

Cleaning efficiency classes

Lechler precision nozzles for tank and equipment cleaning are divided into different cleaning efficiency classes. A distinction is made between five different cleaning efficiency classes.

The subdivision into cleaning efficiency classes 1–5 is intended to facilitate nozzle selection for users. These classes make it possible to find the right nozzle for the respective application.

Every nozzle from Lechler is assigned to a class. The respective class is suitable for specific cleaning tasks.

First, the required cleaning efficiency class is defined on the basis of the soil type – rinsing, light to medium soil, persistent soil. Several classes are generally always suitable for one type of soiling. It is not possible or expedient to differentiate exactly between the soil types or recommended nozzle types since there are a large number of different applications. The information should be seen as recommendations intended to make it easier to choose the right nozzle.

If your application is to clean a non-adhering powder material from a tank surface, for example, the cleaning task can be defined as “rinsing”.

The nozzle series in cleaning efficiency class 1, e.g. static spray ball, or class 2, e.g. ›MicroWhirly‹ or ›MiniSpinner‹, are suitable for this.

In the next step, the maximum possible tank diameter and the flow rate range of the individual series are considered. Lechler static spray balls are very economical. For cleaning medium soil, Lechler MicroSpinners or MiniSpinners are recommended.

However, it is also possible that there will be no nozzle series from the two cleaning efficiency classes that is suitable at first sight in the case of very large tanks. To check this, it is recommended to refer to the overview page of the respective cleaning efficiency class. Using the number line, it is possible to see at a glance whether there is a suitable series for the specific tank diameter in the corresponding cleaning efficiency class. The following possibilities exist if there is no recommended series for the required tank diameter:

- Several nozzles are positioned in the tank so that the distance between nozzle and tank is within the required dimensions.
- By referring to the overview pages of the different cleaning efficiency classes, choose a suitable nozzle series for the respective tank diameter.

Static cleaning nozzles

In addition to the classes described above, there is also an additional subdivision into static cleaning nozzles. These include flat fan or full cone nozzles, for example. These can be used for the shadowing effect to provide complete spray coverage.
Cleaning efficiency class 1

These static spray balls of cleaning efficiency class 1 are designed for hygienic rinsing with a flow rate of 15 to 670 l/min at 2 bar, as is frequently required in the food and beverage industry. In addition to liquid media, the static spray balls can also be operated with media such as steam and air and therefore are especially suitable for SIP cleaning (Sterilization in Place).

Lechler products in this class are also designed for operation at higher temperatures and guarantee high process reliability.
The 3-A certification also makes the products of series 527 suitable for areas with the highest of hygiene requirements. They clean with powerful solid jets, have a high surface quality and are also reliably resistant to high temperatures.

Overview of the tank diameter, depending upon the pressure of series 527
Information on operation

In most applications, static spray balls do not deliver the same cleaning power as rotating nozzles, anyway they do have advantages that make them indispensable for certain tasks:

- No moving parts
- Self-draining
- Easy to inspect
- Proven use in hygienically sensitive environments

Should a rotating nozzle stop turning for some reason, parts of the tank may remain uncleaned. This cannot happen with spray balls. However, gaps can occur in the spray pattern if individual openings are blocked with soil.

Compared to rotating nozzles, static spray balls usually need two to three times the amount of liquid.

Slip-on information

- R-clip made of 316L SS is included.
- Depending on diameter of the adapter the flow rate can increase due to leakage between connecting pipe and static spray ball.

### Slip-on connection according to ASME-BPE (OD-tube)

<table>
<thead>
<tr>
<th>Spray angle</th>
<th>Ordering number</th>
<th>E [mm]</th>
<th>Ø [mm]</th>
<th>V [l/min]</th>
<th>p [bar]</th>
<th>Ø A</th>
<th>Ø B</th>
<th>Ø C</th>
<th>Ø D</th>
<th>Dimensions approx. [mm]</th>
<th>Max. tank diameter [°]</th>
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<td></td>
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<td>297</td>
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<td>664</td>
<td>127</td>
<td></td>
<td></td>
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</tbody>
</table>

E = narrowest free cross-section

The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.
Series 540/541

The robust series 540/541 have a threaded connection and an especially compact design. They can also be used at high temperatures as well as for the output of steam and air.

<table>
<thead>
<tr>
<th>Material</th>
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<tr>
<td>Max. temperature</td>
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<tr>
<td>Recommended operating pressure</td>
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</tr>
<tr>
<td>Installation</td>
<td>Operation in every direction is possible</td>
</tr>
</tbody>
</table>

Overview of the tank diameter, depending upon the pressure of series 540/541
### Cleaning efficiency class

**Spray angle**

| Spray angle | Ordering number Type | E [mm] | Ø [mm] | V [l/min] | p [bar] | Max. tank diameter [in]
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>240°</td>
<td>540.909.16</td>
<td>0.8</td>
<td>9</td>
<td>13</td>
<td>18</td>
<td>22</td>
</tr>
<tr>
<td></td>
<td>540.989.16</td>
<td>1</td>
<td>14</td>
<td>20</td>
<td>28</td>
<td>34</td>
</tr>
<tr>
<td></td>
<td>541.109.16</td>
<td>1.5</td>
<td>29</td>
<td>40</td>
<td>57</td>
<td>70</td>
</tr>
<tr>
<td></td>
<td>541.189.16</td>
<td>2</td>
<td>45</td>
<td>64</td>
<td>90</td>
<td>110</td>
</tr>
<tr>
<td></td>
<td>541.239.16</td>
<td>2.3</td>
<td>59</td>
<td>83</td>
<td>118</td>
<td>145</td>
</tr>
</tbody>
</table>

E = narrowest free cross-section · NPT on request

The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.

### Information on operation

In most applications, static spray balls do not deliver the same cleaning power as rotating nozzles, anyway they do have advantages that make them indispensable for certain tasks:

- No moving parts
- Self-draining
- Easy to inspect
- Proven use in hygienically sensitive environments

Should a rotating nozzle stop turning for some reason, parts of the tank may remain uncleaned. This cannot happen with spray balls. However, gaps can occur in the spray pattern if individual openings are blocked with soil.

Compared to rotating nozzles, static spray balls usually need two to three times the amount of liquid.
Series 5B2/5B3

The spray ball design has proven itself in many applications. It can be used in areas with high hygienic requirements and high temperatures. Our RinseClean spray ball is available with various slip-on connections, as well as in threaded or welded versions.

Material
316L SS, Pin: 316L SS

Max. temperature
200 °C

Recommended operating pressure
2 bar

Installation
Operation in every direction is possible

Max. tank diameter [m]

| 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |

Overview of the tank diameter, depending upon the pressure of series 5B2/5B3
With the slip-on connection, the spray ball is pushed onto the customer’s connection pipe and secured with the supplied cotter pin. Lechler offers the right connection sizes for the three most common pipe standards.

<table>
<thead>
<tr>
<th>Pin</th>
<th>Ordering no.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>095.013.1Y.06.55.0</td>
</tr>
<tr>
<td>2</td>
<td>095.013.1Y.06.58.0</td>
</tr>
<tr>
<td>3</td>
<td>095.013.1Y.06.56.0</td>
</tr>
<tr>
<td>4</td>
<td>095.013.1Y.06.59.0</td>
</tr>
<tr>
<td>5</td>
<td>095.013.1Y.06.57.0</td>
</tr>
</tbody>
</table>

E = narrowest free cross-section

Connected on next page.

E = narrowest free cross-section
Static spray balls  »RinseClean«
Series 5B2/5B3

Slip-on connection according to DIN 10357

Pin 1  Pin 2–5

Slip-on connection according to DIN EN 10357 series A (replaces DIN 11850 series 2)

<table>
<thead>
<tr>
<th>Spray angle</th>
<th>Ordering no.</th>
<th>Type</th>
<th>Ø</th>
<th>V [l/min]</th>
<th>Dimensions [mm]</th>
<th>Max. tank diameter [m]</th>
</tr>
</thead>
<tbody>
<tr>
<td>360°</td>
<td>5B3.149.1Y.D2.90</td>
<td>0.9</td>
<td>35</td>
<td>50</td>
<td>70</td>
<td>86</td>
</tr>
<tr>
<td></td>
<td>5B3.299.1Y.D2.90</td>
<td>1.5</td>
<td>83</td>
<td>117</td>
<td>165</td>
<td>202</td>
</tr>
<tr>
<td></td>
<td>5B3.359.1Y.D2.90</td>
<td>1.9</td>
<td>115</td>
<td>163</td>
<td>230</td>
<td>282</td>
</tr>
<tr>
<td></td>
<td>5B3.399.1Y.D2.90</td>
<td>2.2</td>
<td>150</td>
<td>212</td>
<td>300</td>
<td>367</td>
</tr>
<tr>
<td></td>
<td>5B3.429.1Y.D2.90</td>
<td>2.6</td>
<td>180</td>
<td>255</td>
<td>360</td>
<td>441</td>
</tr>
<tr>
<td></td>
<td>5B3.539.1Y.D5.30</td>
<td>3.2</td>
<td>335</td>
<td>474</td>
<td>670</td>
<td>821</td>
</tr>
</tbody>
</table>

E = narrowest free cross-section

The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.

Slip-on connection according to DIN EN 10357 series D (ASME BPE 1997, OD-tube compatible)

<table>
<thead>
<tr>
<th>Spray angle</th>
<th>Ordering no.</th>
<th>Type</th>
<th>Ø</th>
<th>V [l/min]</th>
<th>Dimensions [mm]</th>
<th>Max. tank diameter [m]</th>
</tr>
</thead>
<tbody>
<tr>
<td>360°</td>
<td>5B3.089.1Y.A1.00</td>
<td>1.0</td>
<td>25</td>
<td>35</td>
<td>50</td>
<td>61</td>
</tr>
<tr>
<td></td>
<td>5B3.209.1Y.A1.90</td>
<td>1.5</td>
<td>50</td>
<td>71</td>
<td>100</td>
<td>123</td>
</tr>
<tr>
<td></td>
<td>5B3.309.1Y.A1.90</td>
<td>1.7</td>
<td>90</td>
<td>127</td>
<td>180</td>
<td>221</td>
</tr>
<tr>
<td></td>
<td>5B3.379.1Y.A2.60</td>
<td>2.1</td>
<td>130</td>
<td>184</td>
<td>260</td>
<td>318</td>
</tr>
<tr>
<td></td>
<td>5B3.449.1Y.A3.80</td>
<td>2.6</td>
<td>205</td>
<td>290</td>
<td>410</td>
<td>502</td>
</tr>
<tr>
<td></td>
<td>5B3.539.1Y.A5.10</td>
<td>3.2</td>
<td>335</td>
<td>474</td>
<td>670</td>
<td>821</td>
</tr>
</tbody>
</table>

E = narrowest free cross-section

The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.

Slip-on information

- Pin made of 316L SS is included.
- Depending on diameter of adapter, the flow rate can increase due to leakage between connecting pipe and static spray ball.
Threaded connection

Female thread
(exception 5B2.872.1Y.AA.00 has a male thread)

Threaded connection

<table>
<thead>
<tr>
<th>Spray angle</th>
<th>Ordering no.</th>
<th>Type</th>
<th>Connection BSPP</th>
<th>Ø [mm]</th>
<th>V [l/min] at 40 psi [US gal/min]</th>
<th>Dimensions [mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>360°</td>
<td>5B2.679.1Y.AA.00</td>
<td>1/8 male</td>
<td>0.8</td>
<td>8 11 15 18 4.7</td>
<td>20 37 8</td>
<td>E = narrowest free cross-section</td>
</tr>
<tr>
<td></td>
<td>5B3.309.1Y.AH.00</td>
<td>1/2</td>
<td>1.9</td>
<td>90 127 180 221 55.8</td>
<td>64 84 14</td>
<td></td>
</tr>
<tr>
<td></td>
<td>5B3.379.1Y.AN.00</td>
<td>1</td>
<td>2.1</td>
<td>130 184 260 318 80.7</td>
<td>64 84 18</td>
<td></td>
</tr>
<tr>
<td></td>
<td>5B3.539.1Y.AW.00</td>
<td>2</td>
<td>3.1</td>
<td>335 474 670 621 207.8</td>
<td>90 111 24</td>
<td></td>
</tr>
</tbody>
</table>

Welded connection

Welded connection according to ISO 2037

<table>
<thead>
<tr>
<th>Spray angle</th>
<th>Ordering no.</th>
<th>Type</th>
<th>Ø [mm]</th>
<th>V [l/min] at 40 psi [US gal/min]</th>
<th>Dimensions [mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>360°</td>
<td>5B2.679.1Y.W1.20</td>
<td>0.8</td>
<td>8 11 15 18 4.7</td>
<td>20 37 OD 12 ID 10</td>
<td>E = narrowest free cross-section</td>
</tr>
<tr>
<td></td>
<td>5B3.089.1Y.W1.20</td>
<td>1.0</td>
<td>25 35 50 61 15.5</td>
<td>28 42 OD 12 ID 10</td>
<td></td>
</tr>
<tr>
<td></td>
<td>5B3.209.1Y.W1.70</td>
<td>1.5</td>
<td>50 71 100 123 31.0</td>
<td>28 42 OD 17.2 ID 15.2</td>
<td></td>
</tr>
<tr>
<td></td>
<td>5B3.309.1Y.W2.50</td>
<td>1.7</td>
<td>90 127 180 221 55.8</td>
<td>64 84 OD 25 ID 22.6</td>
<td></td>
</tr>
<tr>
<td></td>
<td>5B3.379.1Y.W2.50</td>
<td>2.1</td>
<td>130 184 260 318 80.7</td>
<td>64 84 OD 25 ID 22.6</td>
<td></td>
</tr>
<tr>
<td></td>
<td>5B3.449.1Y.W3.80</td>
<td>3.0</td>
<td>205 290 410 502 127.2</td>
<td>64 84 OD 38 ID 35.6</td>
<td></td>
</tr>
</tbody>
</table>

The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.
PERFECT RINSING AND REMOVAL OF LIGHT SOILING

Cleaning efficiency class 2

The typical task profile of the rotating nozzles in cleaning efficiency class 2 includes rinsing tasks and the removal of light soiling, particularly the kind that frequently occurs in the food and beverage industry as well as in the chemical and pharmaceutical industry. The Lechler products in this class are free-spinning and made from particularly high-grade materials such as stainless steel, PVDF, PEEK and PTFE. This ensures the use of a wide range of different cleaning agents.

Max. tank diameter [m] 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9

Operating principles  Free-spinning

Flow rates at 2 bar  8 to 225 l/min

Recommended operating pressures  2 to 3 bar

Max. temperatures  50 to 200 °C
Rotating cleaning nozzle »PicoWhirly«
Series 500.234

Series 500.234
The PicoWhirly works with rotating solid jets and is also suitable for cleaning at very high temperatures. This rotating cleaning nozzle with kolsterised slide bearing is made entirely from stainless steel and can also be used in very small spaces, thanks to its extremely compact construction.

Max. tank diameter [m] 0 1 2 3 4 5 6 7 8 9

Material
316L SS

Max. temperature
200 °C

Recommended operating pressure
3 bar

Installation
Operation in every direction is possible

Filtration
Line strainer with a mesh size of 0.3 mm/50 mesh

Bearing
Kolsterised slide bearing

Overview of the tank diameter, depending upon the pressure of series 500.234

Function video
Scan the QR-code or go to: www.lechler.com/picowhirly
### Information on operation

- Operation with compressed air only for short-term usage.
- Operation above the recommended operating pressure has negative effects on the cleaning result and wear.

The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.

<table>
<thead>
<tr>
<th>Spray angle</th>
<th>Ordering number Type</th>
<th>E ( \Omega [\text{mm}] )</th>
<th>( \nu [\text{l/min}] )</th>
<th>( p [\text{bar}] ) ( p_{\text{max}} = 5 \text{ bar} )</th>
<th>Max. tank diameter ( \varnothing [\text{mm}] )</th>
</tr>
</thead>
<tbody>
<tr>
<td>300°</td>
<td>500.234.G9.00</td>
<td>1.8</td>
<td>5.7</td>
<td>8.0</td>
<td>9.8</td>
</tr>
</tbody>
</table>

\( E = \) narrowest free cross-section
Series 566

The MicroWhirly, with effective flat fan nozzles, is licensed for contact with food. Thanks to the robust slide bearing made from PEEK, the MicroWhirly has a particularly long service life. The MicroWhirly is alternatively available with an internal or external thread and in an ATEX version, which allows it to be adapted to a wide range of uses.

### Materials
- 316L SS, PEEK, PEEK ESD (ATEX version only)

### Max. temperature
- 130 °C
- 90 °C ATEX Version

### Recommended operating pressure
- 2 bar

### Installation
- Operation in every direction is possible

### Filtration
- Line strainer with a mesh size of 0.3 mm/50 mesh

### Bearing
- Slide bearing made of PEEK

### Max. tank diameter [m]

<table>
<thead>
<tr>
<th>Pressure [bar]</th>
<th>0</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pressure [bar]</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Tank diameter [m]</td>
<td>0.5</td>
<td>1.0</td>
<td>1.5</td>
<td>2.0</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Overview of the tank diameter, depending upon the pressure of series 566

Scan the QR-code or go to: [www.lechler.com/microwhirly](http://www.lechler.com/microwhirly)
### Spray angle

<table>
<thead>
<tr>
<th>Type</th>
<th>Connection</th>
<th>E [min]</th>
<th>V [l/min]</th>
<th>Max. tank diameter [in]</th>
</tr>
</thead>
<tbody>
<tr>
<td>180°</td>
<td>3/8 BSPP* male</td>
<td>1</td>
<td>12</td>
<td>5</td>
</tr>
<tr>
<td>3/8 BSPP* female</td>
<td>2.4</td>
<td>15</td>
<td>7</td>
<td>1.7</td>
</tr>
<tr>
<td>3/4&quot; Slip-on</td>
<td>2.4</td>
<td>15</td>
<td>7</td>
<td>1.7</td>
</tr>
<tr>
<td>180°</td>
<td>3/8 BSPP* male</td>
<td>1</td>
<td>12</td>
<td>5</td>
</tr>
<tr>
<td>3/8 BSPP* female</td>
<td>2.4</td>
<td>15</td>
<td>7</td>
<td>1.7</td>
</tr>
<tr>
<td>3/4&quot; Slip-on</td>
<td>2.4</td>
<td>15</td>
<td>7</td>
<td>1.7</td>
</tr>
<tr>
<td>360°</td>
<td>3/8 BSPP* male</td>
<td>1</td>
<td>12</td>
<td>5</td>
</tr>
<tr>
<td>3/8 BSPP* female</td>
<td>2.4</td>
<td>15</td>
<td>7</td>
<td>1.7</td>
</tr>
<tr>
<td>3/4&quot; Slip-on</td>
<td>2.4</td>
<td>15</td>
<td>7</td>
<td>1.7</td>
</tr>
</tbody>
</table>

E = narrowest free cross-section · * NPT and weld-on version on request

### Information on operation

- Operation with compressed air only for short-term usage. Operation above the recommended operating pressure has negative effects on the cleaning result and wear.

### Slip-on information

- R-clip made of 316L SS is included (Ordering no.: 095.022.1Y.50.94.E).
- Depending on diameter of the adapter the flow rate can increase due to leakage between connecting pipe and rotating cleaning nozzle.

### Example of ordering with ATEX approval.

**No FDA and (EC) 1935/2004 conformity.**

**Unit group/category/zones:**

- II 1G Ex h IIB T6...T3 Ga
- II 1D Ex h III C T85 ºC...T150 ºC Da

Example of ordering with ATEX approval:

```
Example Type + Connection = Ordering no. of ordering: 566.873.1Y.XX + AE = 566.873.1Y.AE.EX
```

**Example of ordering with FDA and (EC) 1935/2004 conformity.**

**All Materials are suitable for contact with food.**

Example of ordering with FDA and (EC) 1935/2004 conformity:

```
Example Type + Connection = Ordering no. of ordering: 566.873.1Y.XX + AE = 566.873.1Y.AE
```

**ATTENTION:**

For the ATEX version of the slip-on connection the code for the connection changes. For a 566.873.1Y.TF.07 with ATEX the order number changes to 566.873.1Y.TF.EX
**Series 500.186**

The MiniWhirly made from POM is the economical entry-level model in the area of tank cleaning. The rotating nozzle has effective flat fan nozzles and was specifically designed for applications in barrel and canister cleaning.

<table>
<thead>
<tr>
<th>Max. tank diameter [m]</th>
<th>0</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
</tr>
</thead>
</table>

**Materials**

- POM, 316 SS

**Max. temperature**

50 °C

**Recommended operating pressure**

2 bar

**Installation**

Vertically facing downward

**Filtration**

Line strainer with a mesh size of 0.3 mm/50 mesh

**Bearing**

Ball bearing made of stainless steel

---

*Overview of the tank diameter, depending upon the pressure of series 500.186*
<table>
<thead>
<tr>
<th>Spray angle</th>
<th>Ordering number Type</th>
<th>E Ø [mm]</th>
<th>V [l/min]</th>
<th>Max. tank diameter [in]</th>
</tr>
</thead>
<tbody>
<tr>
<td>300°</td>
<td>500.186.56.AH</td>
<td>1.9</td>
<td>13 18 22 6</td>
<td>1.3</td>
</tr>
</tbody>
</table>

E = narrowest free cross-section

Information on operation

- Operation with compressed air only for short-term usage.
- Operation above the recommended operating pressure has negative effects on the cleaning result and wear.

The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.
Series 500.191

The PVDF MicroWhirly is made entirely from PVDF and designed to work in a corrosive environment. It is also suitable for contact with food and the application of foam, and can be used for cleaning equipment – all for a very good price-performance ratio.

<table>
<thead>
<tr>
<th>Max. tank diameter [m]</th>
<th>0</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
</tr>
</thead>
</table>

Material
PVDF

Max. temperature
90 °C

Recommended operating pressure
2 bar

Installation
Operation in every direction is possible

Filtration
Line strainer with a mesh size of 0.3 mm/50 mesh

Bearing
Slide bearing made of PVDF

Overview of the tank diameter, depending upon the pressure of series 500.191

Function video
Scan the QR-code or go to: www.lechler.com/pvdfmicrowhirly
### Standard version

<table>
<thead>
<tr>
<th>Spray angle</th>
<th>Ordering number Type</th>
<th>E Ø [mm]</th>
<th>Connection BSPP female</th>
<th>V [l/min]</th>
<th>Max. tank diameter [m]</th>
</tr>
</thead>
<tbody>
<tr>
<td>180°</td>
<td>500.191.5E.02</td>
<td>2.2</td>
<td>1/2&quot;</td>
<td>9</td>
<td>13</td>
</tr>
<tr>
<td>180°</td>
<td>500.191.5E.01</td>
<td>2.2</td>
<td>1/2&quot;</td>
<td>9</td>
<td>13</td>
</tr>
<tr>
<td>270°</td>
<td>500.191.5E.31</td>
<td>2.2</td>
<td>1/2&quot;</td>
<td>14</td>
<td>20</td>
</tr>
<tr>
<td>360°</td>
<td>500.191.5E.00</td>
<td>2.2</td>
<td>1/2&quot;</td>
<td>14</td>
<td>20</td>
</tr>
</tbody>
</table>

E = narrowest free cross-section

The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.

### Compact version

<table>
<thead>
<tr>
<th>Spray angle</th>
<th>Ordering number Type</th>
<th>E Ø [mm]</th>
<th>Connection BSPP male</th>
<th>V [l/min]</th>
<th>Max. tank diameter [m]</th>
</tr>
</thead>
<tbody>
<tr>
<td>180°</td>
<td>500.191.5E.21</td>
<td>2.2</td>
<td>3/8&quot;</td>
<td>9</td>
<td>13</td>
</tr>
<tr>
<td>360°</td>
<td>500.191.5E.22</td>
<td>2.2</td>
<td>3/8&quot;</td>
<td>14</td>
<td>20</td>
</tr>
</tbody>
</table>

E = narrowest free cross-section

The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.

### Information on operation

- The PVDF MicroWhirly is not suitable for operation with compressed air or any other gas. Operation above the recommended operating pressure has negative effects on the cleaning result and wear.
Series 5M1

The NanoSpinner 2 convinces by its compact design which allows cleaning in confined spaces. In addition, the rotating cleaning nozzle is characterized by its popular design and a double ball bearing. It is made entirely of stainless steel and is thus also suitable for high ambient temperatures.

### Materials
Stainless steel 316L

### Max. temperature
250 °C

### Recommended operating pressure
2 bar

### Installation
Operation in every direction is possible

### Filtration
Line strainer with a mesh size of 0.1 mm/170 Mesh

### Bearing
Double ball bearing made of stainless steel 316L

---

Overview of the tank diameter, depending upon the pressure of series 5M1
Information on operation

- Operation with compressed air only for short-term usage. Operation above the recommended operating pressure means higher wear and smaller droplets. This might have adverse effects on the cleaning result.

Example of ordering with ATEX approval. FDA and (EC) 1935/2004 conform.

Unit group / category / zones:
Ω II 1G Ex ib T6…T2 Ga
Ω II 1D Ex h IIIC T85 °C…T250 °C Da

Example of ordering:
Type/Ordering no.: 5M1.879.1Y.AB.EX

Example of ordering with FDA and (EC) 1935/2004 conformity.

All Materials are suitable for contact with food.

Example of ordering:
Type + Connection = Ordering no.
5M1.879.1Y + AB = 5M1.879.1Y.AB
Series 5M2

The MicroSpinner 2 convinces by its compact design which allows cleaning in confined spaces. The MicroSpinner 2 is made entirely from stainless steel and designed for use also at high temperatures. It is available with many different flow rates and spray angles.

Materials
Stainless steel 316L

Max. temperature
250 °C

Recommended operating pressure
2 bar

Installation
Operation in every direction is possible

Filtration
Line strainer with a mesh size of 0.1 mm/170 Mesh

Bearing
Double ball bearing made of stainless steel 316L

Adapter
3/8 BSP is compatible with HygienicFit

Overview of the tank diameter, depending upon the pressure of series 5M2

Function video
Scan the QR-Code or go to: www.lechler.com/de-en/medialibrary
Information on operation

- Operation with compressed air only for short-term usage. Operation above the recommended operating pressure means higher wear and smaller droplets. This might have adverse effects on the cleaning result.

Slip-on information

- Split pin made of 316L SS is included. (Ordering no. 05M.230.1Y.00.00.0).
- Depending on diameter of the adapter the flow rate can increase due to leakage between connecting pipe and rotating cleaning nozzle.
- Minimum insertion diameter (with mounted split pin) is 48.5 mm.

Example of ordering with ATEX approval.

FDA and (EG) 1935/2004 conform.

Only material 316L SS available with ATEX approval.

Unit group / category / zones:
@ II 1G Ex h IIB T6...T2 Ga
@ II 1D Ex h III C T85 °C...T250 °C Da

Example of ordering with FDA and (EC) 1935/2004 conformity.

All Materials are suitable for contact with food.
Series 5M3

The MiniSpinner 2 convinces with its popular design and effective cleaning. The MiniSpinner 2 is made entirely from stainless steel and designed for use also at high temperatures. It is available with many different flow rates and spray angles.

Materials
Stainless steel 316L

Max. temperature
250 °C

Recommended operating pressure
2 bar

Installation
Operation in every direction is possible

Filtration
Line strainer with a mesh size of 0.1 mm/170 Mesh

Bearing
Double ball bearing made of stainless steel 316L

Adapter
1/2 BSPP and 3/4 BSPP are compatible with HygienicFit

Function video
Scan the QR-Code or go to:
www.lechler.com/de-en/medialibrary

Overview of the tank diameter, depending upon the pressure of series 5M3
Information on operation

- Operation with compressed air only for short-term usage. Operation above the recommended operating pressure means higher wear and smaller droplets. This might have adverse effects on the cleaning result.

Slip-on information

- Split pin made of 316L SS is included.
- Depending on diameter of the adapter the flow rate can increase due to leakage between connecting pipe and rotating cleaning nozzle.
- Minimum insertion diameter (with mounted split pin) is 59 mm.

Example of ordering with ATEX approval.

FDA and (EC) 1935/2004 conform.

Only material 316L SS available with ATEX approval.

Unit group / category / zones:
- II 1G Ex h IIB T6...T2 Ga
- II 1D Ex h IIIC T85 °C...T250 °C Da

Example of ordering: Type + Mat. no. + Connection = Ordering no.
- SM3.122 + 1Y + AH = SM3.122.1Y.AH.EX

Attention: for the ATEX version of the slip-connection the code for the connection changes. Ordering example for connection: SM3.122.1Y.T2.EX

Example of ordering with FDA and (EC) 1935/2004 conformity.

All Materials are suitable for contact with food.

Example of ordering: Type + Connection = Ordering no.
- SM3.122.1Y + AH = SM3.122.1Y.AH

The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.
Rotating cleaning nozzle »MaxiSpinner 2«
Series 5M4

The newly developed MaxiSpinner 2 is similar to the Mini, Micro and NanoSpinner 2 series in many respects. As the largest product of this series, it also convinces with effective cleaning results and a reliable as well as durable bearing construction. The MaxiSpinner 2 is made entirely of stainless steel (316L) and is also designed for high ambient temperatures.

Materials
Stainless steel 316L

Max. temperature
250 °C

Recommended operating pressure
2 bar

Installation
Operation in every direction is possible

Filtration
Line strainer with a mesh size of 0.1 mm/170 Mesh

Bearing
Double ball bearing made of stainless steel 316L

Adapter
1 1/4 BSPP and 1 1/2 BSPP are compatible with HygienicFit

Overview of the tank diameter, depending upon the pressure of series 5M4

Scan the QR-Code or go to: www.lechler.com/de-en/medialibrary
Information on operation

- Operation with compressed air only for short-term usage. Operation above the recommended operating pressure means higher wear and smaller droplets. This might have adverse effects on the cleaning result.

Slip-on information

- Bolt with head incl. pin made of stainless steel 316L included. (Ordering no. 05M.431.1Y.00.00.0)
- Depending on diameter of the adapter the flow rate can increase due to leakage between connecting pipe and rotating cleaning nozzle.
- Minimum insertion diameter (with mounted bolt) is the same as for the threaded variants 69 mm.

Example of ordering with ATEX approval. FDA and (EC) 1935/2004 conform.

Only material 316L SS available with ATEX approval.

Unit group / category / zones:
@ II 1G Ex h IIB T6...T2 Ga
@ II 1D Ex h IIC T85 °C...T250 °C Da

Example: Type + Mat. no. + Connection = Ordering no.

<table>
<thead>
<tr>
<th>Spray angle</th>
<th>Ordering number</th>
<th>E Ø [mm]</th>
<th>V [l/min]</th>
<th>Max. tank diameter [in]</th>
</tr>
</thead>
<tbody>
<tr>
<td>180°</td>
<td>5M4.253.1Y AQ AS TF15 TF20</td>
<td>1.8</td>
<td>95</td>
<td>135</td>
</tr>
<tr>
<td>180°</td>
<td>5M4.254.1Y AQ AS TF15 TF20</td>
<td>2.1</td>
<td>95</td>
<td>135</td>
</tr>
<tr>
<td>270°</td>
<td>5M4.365.1Y AQ AS TF15 TF20</td>
<td>2.5</td>
<td>177</td>
<td>250</td>
</tr>
<tr>
<td>360°</td>
<td>5M4.279.1Y AQ AS TF15 TF20</td>
<td>1.7</td>
<td>107</td>
<td>150</td>
</tr>
<tr>
<td></td>
<td>5M4.329.1Y AQ AS TF15 TF20</td>
<td>2.0</td>
<td>141</td>
<td>200</td>
</tr>
<tr>
<td></td>
<td>5M4.369.1Y AQ AS TF15 TF20</td>
<td>2.3</td>
<td>177</td>
<td>250</td>
</tr>
</tbody>
</table>

E = narrowest free cross-section
NPT and weld-on versions on request
* Please note the maximum operating pressure of 4 bar for the 2" slip-on version (TF20).
### Series 573/583

The PTFE Whirly is of particular interest for applications in the chemical, pharmaceutical and food industries. It works with rotating solid jets and is suitable for use in corrosive environments. The slip-on connection has a 3-A certification and can be used in areas subject to particularly high hygiene requirements, such as contact with food.

#### Function video
Scan the QR-code or go to: www.lechler.com/ptfewhirly

#### Overview of the tank diameter, depending upon the pressure of series 573/583

<table>
<thead>
<tr>
<th>Max. tank diameter [m]</th>
<th>0</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Material</th>
<th>PTFE</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Max. temperature</th>
<th>95 °C (versions for use with higher temperature (130 °C) on request)</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Recommended operating pressure</th>
<th>2 bar</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Installation</th>
<th>Operation in every direction is possible</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Filtration</th>
<th>Line strainer with a mesh size of 0.3 mm/50 mesh</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Bearing</th>
<th>Slide bearing made of PTFE</th>
</tr>
</thead>
</table>
### Information on operation

- Operation with compressed air only for short-term usage. Operation above the recommended operating pressure has negative effects on the cleaning result and wear.

### Slip-on information

- R-clip made of 316L SS is included (Ordering no.: R-clip 1: 095.013.17.06.60, R-clip 2: 095.013.17.06.61).
- Depending on diameter of the adapter the flow rate can increase due to leakage between connecting pipe and rotating cleaning nozzle.

### Example of ordering:

<table>
<thead>
<tr>
<th>Type</th>
<th>Connection</th>
<th>Ordering no.</th>
</tr>
</thead>
<tbody>
<tr>
<td>583.119.55</td>
<td>AL</td>
<td>583.119.55.AL</td>
</tr>
</tbody>
</table>

**Spray angle**

<table>
<thead>
<tr>
<th>R-clip</th>
<th>Ordering no.</th>
<th>E [mm]</th>
<th>V [l/min]</th>
<th>Max. tank diameter [mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>270°</td>
<td>1) 583.116.55 AL - TF07 -</td>
<td>2.4, 47, 67, 82, 21</td>
<td>2.5, 7</td>
<td>64</td>
</tr>
<tr>
<td></td>
<td>2) 583.346.55 - - - TF10</td>
<td>5.9, 159, 225, 276, 70</td>
<td>3.2, 10</td>
<td>64</td>
</tr>
<tr>
<td>360°</td>
<td>1) 583.119.55 AL - TF07 -</td>
<td>1.8, 41, 58, 71, 18</td>
<td>2.4, 5</td>
<td>64</td>
</tr>
<tr>
<td></td>
<td>1) 583.209.55 AL - TF07 - TF10</td>
<td>3.5, 71, 100, 122, 31</td>
<td>2.5, 8</td>
<td>64</td>
</tr>
<tr>
<td></td>
<td>1) 583.269.55 AL - TF07 -</td>
<td>4.8, 103, 145, 178, 45</td>
<td>2.8, 10</td>
<td>64</td>
</tr>
<tr>
<td></td>
<td>2) 583.279.55 - AN - TF10</td>
<td>3.7, 106, 150, 184, 47</td>
<td>3.0, 8</td>
<td>64</td>
</tr>
<tr>
<td></td>
<td>2) 583.349.55 - AN - TF10</td>
<td>5.6, 159, 225, 276, 70</td>
<td>3.2, 10</td>
<td>64</td>
</tr>
</tbody>
</table>

E = narrowest free cross-section · NPT on request

* See drawing 3 for details

The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.
Retractable rotating cleaning nozzle »PopUp Whirly«
Series 5P2/5P3

The PopUp Whirly is designed for cleaning in confined spaces and for tanks or pipelines where conventional cleaning systems could affect the process. The free-spinning rotating nozzle can be installed flush with the wall. When a certain liquid pressure is applied, the rotating cleaning nozzle of the PopUp Whirly extends automatically and starts cleaning. The PopUp Whirly is also suitable for pipe cleaning and for applications that use foam. It is particularly interesting for applications in the food and beverage industry as well as in the chemical and pharmaceutical industry. The ATEX approval makes the PopUp Whirly suitable for use in explosive areas.

Function video
Scan the QR-code or go to: www.lechler.com/popupwhirly

<table>
<thead>
<tr>
<th>Max. tank diameter [m]</th>
<th>0</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
</tr>
</thead>
<tbody>
<tr>
<td>Materials</td>
<td>316L SS, 316Ti SS, 316 SS, FKM</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Max. temperature</td>
<td>140 °C</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Recommended operating pressure</td>
<td>2 bar</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>5P2: opening pressure approx. 1.0 bar</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>closing pressure approx. 0.5 bar</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>5P3: opening pressure approx. 0.9 bar</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>closing pressure approx. 0.5 bar</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Installation</td>
<td>Operation in every direction is possible</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Filtration</td>
<td>Line strainer with a mesh size of 0.3 mm/50 mesh</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bearing</td>
<td>Slide bearing</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Overview of the tank diameter, depending upon the pressure of series 5P2/5P3
Series 5P2

<table>
<thead>
<tr>
<th>Spray angle</th>
<th>Ordering no.</th>
<th>Tank connection</th>
<th>E Ø [mm]</th>
<th>V [l/min]</th>
<th>p [bar] $p_{\text{max}} = 6$ bar</th>
<th>Max. tank diameter [m]</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>5P2.873.1Y.AP</td>
<td>-</td>
<td>2.5</td>
<td>10.6</td>
<td>5</td>
<td>0.8</td>
</tr>
<tr>
<td></td>
<td>5P2.873.1Y.00</td>
<td>-</td>
<td>2.5</td>
<td>10.6</td>
<td>5</td>
<td>0.8</td>
</tr>
<tr>
<td></td>
<td>5P2.923.1Y.AP</td>
<td>-</td>
<td>3.5</td>
<td>14.1</td>
<td>6</td>
<td>1.0</td>
</tr>
<tr>
<td></td>
<td>5P2.923.1Y.00</td>
<td>-</td>
<td>3.5</td>
<td>14.1</td>
<td>6</td>
<td>1.0</td>
</tr>
</tbody>
</table>

The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.

Series 5P3

<table>
<thead>
<tr>
<th>Spray angle</th>
<th>Ordering no.</th>
<th>Tank connection</th>
<th>E Ø [mm]</th>
<th>V [l/min]</th>
<th>p [bar] $p_{\text{max}} = 6$ bar</th>
<th>Max. tank diameter [m]</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>5P3.043.1Y.AR</td>
<td>-</td>
<td>3.3</td>
<td>28.3</td>
<td>12</td>
<td>2.2</td>
</tr>
<tr>
<td></td>
<td>5P3.043.1Y.00</td>
<td>-</td>
<td>3.3</td>
<td>28.3</td>
<td>12</td>
<td>2.2</td>
</tr>
</tbody>
</table>

The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.
**Nozzle installation**

*With thread*

*With Tri-Clamp*

**Information on operation**

- The PopUp Whirly is not suitable for operation with compressed air or any other gas.
- Operation above the recommended operating pressure has negative effects on the cleaning result and wear.

**Weld-in flange for Tri-Clamp-Version**

<table>
<thead>
<tr>
<th>Ord.-no.</th>
<th>Description</th>
<th>Material</th>
</tr>
</thead>
<tbody>
<tr>
<td>050.020.1Y.01.00</td>
<td>5P2</td>
<td>316L SS</td>
</tr>
<tr>
<td>050.020.1Y.01.01</td>
<td>5P3</td>
<td>316L SS</td>
</tr>
</tbody>
</table>

**Information**

- Gasket with a thickness of 2 mm must be used if the PopUp Whirly is installed with this weld-in flange.

**Material**

316L SS

**Weld-in socket for Thread-Version**

<table>
<thead>
<tr>
<th>Ord.-no.</th>
<th>Description</th>
<th>Material</th>
</tr>
</thead>
<tbody>
<tr>
<td>050.020.1Y.AQ.00</td>
<td>5P2</td>
<td>316L SS</td>
</tr>
<tr>
<td>050.020.1Y.AS.00</td>
<td>5P3</td>
<td>316L SS</td>
</tr>
</tbody>
</table>

**Information**

- The thread is hygienically sealed with 2 O-rings included in the scope of delivery.

**Example of ordering with FDA and (EG) 1935/2004 conformity.**

All Materials are suitable for contact with food.

<table>
<thead>
<tr>
<th>Example of ordering:</th>
<th>Type + Connection + Mat.-No. + Connection = Ordering no.</th>
</tr>
</thead>
<tbody>
<tr>
<td>5P2.873.1Y + AP = 5P2.873.1Y.AP</td>
<td>FDA</td>
</tr>
</tbody>
</table>

**Example of ordering with ATEX approval.**

FDA and (EG) 1935/2004 conform. Only material 316L SS available with ATEX approval.

<table>
<thead>
<tr>
<th>Unit group / category / zones</th>
</tr>
</thead>
<tbody>
<tr>
<td>II 1G Ex h IIIB T6...T3 Ga</td>
</tr>
<tr>
<td>II 1D Ex h III C T85 ° C...T170 ° C Da</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Example of ordering:</th>
<th>Type + Mat.-No. + Connection = Ordering no.</th>
</tr>
</thead>
<tbody>
<tr>
<td>5P2.873 + 1Y + AP = 5P2.873.1Y.AP.EX</td>
<td>FDA</td>
</tr>
</tbody>
</table>
EFFICIENT REMOVAL OF LIGHT AND MEDIUM SOILING

Cleaning efficiency class 3

Due to their special nozzle geometry and flow rates from 11 to 639 l/min at 2 bar, the rotating nozzles in efficiency class 3 are suitable for cleaning medium soiling from tanks and equipment. Such soiling is especially found in the food and beverage industry, but also in the chemical and pharmaceutical industry. The free-spinning rotating nozzles in class 3 are made from especially high-grade materials and are available in tank sizes from small to large.

The HygienicWhirly is perfectly suited for hygienically sensitive areas and can also be used for the output of foam.

The Whirly series is also available as an ATEX version and can therefore also be used in explosive environments.

Max. tank diameter [m] | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8
---|---|---|---|---|---|---|---|---|---
Flow rates at 2 bar | 11 to 639 l/min
Recommended operating pressures | 2 to 3 bar
Max. temperatures | 90 to 140 °C

Operating principles
Free-spinning

Cleaning efficiency class 1
RINSING

Cleaning efficiency class 2

Cleaning efficiency class 3
LIGHT TO MEDIUM SOIL

Cleaning efficiency class 4

Cleaning efficiency class 5
PERSISTENT SOIL
Series 594/595

The HygienicWhirly with its highly effective flat jets is particularly suited for high hygiene requirements and for the application of foam. Operation at low pressure with good cleaning effect is also possible.

Materials
316L SS, PEEK, Slip-on connection version: O-ring made of EPDM

Max. temperature
100 °C, short-term up to 140 °C

Recommended operating pressure
3 bar

Installation
Operation in every direction is possible

Filtration
Line strainer with a mesh size of 0.3 mm/50 mesh

Bearing
Slide bearing made of PEEK

Overview of the tank diameter, depending upon the pressure of series 594/595
### Information on operation

- Operation with compressed air only for short-term usage. Operation above the recommended operating pressure has negative effects on the cleaning result and wear.

<table>
<thead>
<tr>
<th>Spray angle</th>
<th>Type</th>
<th>Connection</th>
<th>Ordering no.</th>
</tr>
</thead>
<tbody>
<tr>
<td>360°</td>
<td>594.829.1Y</td>
<td>AF</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>594.879.1Y</td>
<td>AF</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>595.009.1Y</td>
<td>AF</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>595.049.1Y</td>
<td>AF</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>595.139.1Y</td>
<td>-</td>
<td>AL</td>
</tr>
</tbody>
</table>

### Slip-on information

- R-clip made of 316L SS is included (Ordering no.: 095.022.1Y.50.94.E).
- Depending on diameter of the adapter the flow rate can increase due to leakage between connecting pipe and rotating cleaning nozzle.

Example of ordering: 594.829.1Y + AF = 594.829.1Y.AF
Rotating cleaning nozzle »Whirly 2«
Series 5W9

Popular and proven: the design of the Whirly 2. It generates effective flat jets, offers various connection options and is available in a very wide range of flow rates. It is also available in an ATEX-approved version and in a range of versions with different spray angles.

New

Function video
www.lechler.com/de-en/medialibrary
Or scan the QR Code.

Overview of the maximum tank diameter, depending upon the pressure of series 5W9

<table>
<thead>
<tr>
<th>Max. tank diameter [m]</th>
<th>0</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
</tr>
</thead>
</table>

Materials
316L, PEEK

Max. temperature
140 °C

Recommended operating pressure
2 bar

Installation
Operation in every direction is possible

Filtration
Line strainer with a mesh size of 0.1 mm/170 Mesh

Bearing
Double ball bearing made of 316L

Adapter
3/4 BSPP is compatible with HygienicFit
Cleaning efficiency class 3

Spray angle

<table>
<thead>
<tr>
<th>Type</th>
<th>Ordering no.</th>
<th>Code</th>
<th>3/4&quot; Connection</th>
<th>1&quot; Connection</th>
<th>E [mm]</th>
<th>V [l/min]</th>
<th>Max. tank diameter [m]</th>
</tr>
</thead>
<tbody>
<tr>
<td>270°</td>
<td>5W9.075.1Y AL TF07 TF10</td>
<td>2.0</td>
<td>34</td>
<td>48</td>
<td>59</td>
<td>15</td>
<td>1.8</td>
</tr>
<tr>
<td></td>
<td>5W9.145.1Y AL TF07 TF10</td>
<td>2.8</td>
<td>50</td>
<td>71</td>
<td>87</td>
<td>22</td>
<td>2.1</td>
</tr>
<tr>
<td></td>
<td>5W9.195.1Y AL TF07 TF10</td>
<td>3.3</td>
<td>69</td>
<td>97</td>
<td>119</td>
<td>30</td>
<td>2.6</td>
</tr>
<tr>
<td>270°</td>
<td>5W9.075.1Y AL TF07 TF10</td>
<td>2.0</td>
<td>34</td>
<td>48</td>
<td>59</td>
<td>15</td>
<td>1.8</td>
</tr>
<tr>
<td></td>
<td>5W9.106.1Y AL TF07 TF10</td>
<td>2.5</td>
<td>41</td>
<td>58</td>
<td>71</td>
<td>18</td>
<td>2.1</td>
</tr>
<tr>
<td></td>
<td>5W9.196.1Y AL TF07 TF10</td>
<td>3.4</td>
<td>69</td>
<td>97</td>
<td>119</td>
<td>30</td>
<td>2.6</td>
</tr>
<tr>
<td>360°</td>
<td>5W9.075.1Y AL TF07 TF10</td>
<td>1.6</td>
<td>34</td>
<td>48</td>
<td>59</td>
<td>15</td>
<td>1.8</td>
</tr>
<tr>
<td></td>
<td>5W9.149.1Y AL TF07 TF10</td>
<td>2.4</td>
<td>50</td>
<td>71</td>
<td>87</td>
<td>22</td>
<td>2.1</td>
</tr>
<tr>
<td></td>
<td>5W9.199.1Y AL TF07 TF10</td>
<td>3.0</td>
<td>69</td>
<td>97</td>
<td>119</td>
<td>30</td>
<td>2.6</td>
</tr>
<tr>
<td></td>
<td>5W9.279.1Y AL TF07 TF10</td>
<td>3.5</td>
<td>103</td>
<td>145</td>
<td>178</td>
<td>45</td>
<td>3.0</td>
</tr>
</tbody>
</table>

E = narrowest free cross-section - NPT on request

Information on operation

- Operation with compressed air only for short-term usage. Operation above the recommended operating pressure has negative effects on the cleaning result and wear.

Slip-on information

- Split pin made of 316L SS is included (Ordering no.: 095.022.1Y.06.72.0).
- Depending on diameter of the adapter the flow rate can increase due to leakage between connecting pipe and rotating cleaning nozzle.
- Minimum insertion diameter (with mounted split pin) is 68 mm.

Example of ordering with ATEX approval. FDA and (EC) 1935/2004 conform.

Unit group/category/zones:
- II 1G Ex iIB T6...T3 Ga
- II 1D Ex iIC T85 °C...T170 °C Da

Ordering Type + Connection = Ordering no.
example: 5W9.075.1Y.XX + AL = 5W9.075.1Y.AL

Attention: for the ATEX version of the slip-on connection the code for the connection changes. Ordering example for connection TF.07: 5W9.075.1Y.TF07 EX ordering example for connection TF.10: 5W9.075.1Y.TF10

Example of ordering with FDA and (EC) 1935/2004 conformity.

All Materials are suitable for contact with food.
Series 577

The Gyro cleans with powerful nozzle inserts and is available in many flow rates and spray angles. It is also suitable for very large tanks and is insensitive to clogging.

Materials
316L SS, PTFE

Max. temperature
90 °C

Recommended operating pressure
3 bar

Installation
Vertically facing downward

Filtration
Line strainer with a mesh size of 0.3 mm/50 mesh

Bearing
Slide bearing made of PTFE

Accessories
Spare parts set consisting of: top seal, bottom seal, bolt, nut, sleeve, instructions for use

Overview of the tank diameter, depending upon the pressure of series 577

Function video
Scan the QR-code or go to: www.lechler.com/gyro
### Spray angle

<table>
<thead>
<tr>
<th>Ordering no.</th>
<th>Type</th>
<th>Connection</th>
<th>p [bar] (p max = 5 bar)</th>
<th>Dimensions</th>
<th>Max. tank diameter [mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>at 40 psi [US gal/min]</td>
<td>Height H [mm]</td>
<td>Diameter D [mm]</td>
</tr>
</tbody>
</table>

#### 180°

- **577.283.1Y AN** -  
  - 115 163 200 258 50 72 118 3.4
- **577.363.1Y AN** -  
  - 182 258 316 406 80 72 118 3.9
- **577.403.1Y** - AW  
  - 228 322 394 509 100 103 156 4.2
- **577.433.1Y** - AW  
  - 273 386 473 610 120 103 156 4.6
- **577.523.1Y** - AW  
  - 452 639 783 1,010 170 103 156 5.4

#### 270°

- **577.285.1Y AN** -  
  - 115 163 200 258 50 72 118 3.4
- **577.365.1Y AN** -  
  - 182 258 316 406 80 72 118 3.9
- **577.405.1Y** - AW  
  - 228 322 394 509 100 103 156 4.2
- **577.435.1Y** - AW  
  - 273 386 473 610 120 103 156 4.6
- **577.495.1Y** - AW  
  - 380 538 659 851 170 103 156 5.4

#### 360°

- **577.289.1Y AN** -  
  - 115 163 200 258 50 72 118 3.4
- **577.369.1Y AN** -  
  - 182 258 316 406 80 72 118 3.9
- **577.409.1Y** - AW  
  - 228 322 394 509 100 103 156 4.2
- **577.439.1Y** - AW  
  - 273 386 473 610 120 103 156 4.6
- **577.499.1Y** - AW  
  - 380 538 659 851 170 103 156 5.4

**NPT on request**

---

### Information on operation

- Operation with compressed air only for short-term usage.
- Operation above the recommended operating pressure has negative effects on the cleaning result and wear.

---

**Example for Ordering:** Type + Connection = Ordering no.

- **Type:** 577.283.1Y
- **Connection:** AN
- **Ordering no.:** 577.283.1Y.AN

---

**Notes:**

- The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.
Cleaning efficiency class 4

The Lechler products in this class have controlled rotating cleaning nozzles. They are suitable for contact with food and the cleaning of large tanks. The cleaning nozzles of cleaning efficiency class 4 are available in many different sizes and flow rates. The efficient flat spray nozzle geometry of the rotating cleaners in cleaning efficiency class 4 ensures the removal of heavy soiling at temperatures of up to 140 °C. Process reliability is increased through combination with the Lechler rotation monitoring sensor.

**Max. tank diameter [m]**

- 0
- 1
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9

**Flow rates at 2 bar**
25 to 300 l/min

**Recommended operating pressures**
3 to 5 bar

**Max. temperatures**
95 to 140 °C
Series 5S2/5S3

Specially developed flat fan nozzles provide high impact and uniform cleaning for the XactClean HP. The controlled rotation ensures that the XactClean HP works extremely efficient. Thanks to the robust drive unit the XactClean HP is very reliable and ensures increased operation liability. It is available in various spray angles and flow rates and is also compatible with the Lechler rotating monitoring sensor.

<table>
<thead>
<tr>
<th>Max. tank diameter [m]</th>
<th>0</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
</tr>
</thead>
</table>

**Materials**

316L SS, 316 SS, 632 SS, PEEK, PEEK ESD (ATEX version only), PTFE, Zirconium oxide, EPDM

**Max. temperature**

95 °C

**Recommended operating pressure**

5 bar

**Installation**

Operation in every direction is possible

**Filtration**

Line strainer with a mesh size of 0.3 mm/50 mesh

**Bearing**

Double ball bearing

**Rotation monitoring sensor**

Sensor compatible

Info: see page 65

Overview of the tank diameter, depending upon the pressure of series 5S2/5S3

Scan the QR-code or go to: www.lechler.com/xactcleanhp
### Nozzle dimensions [mm]

<table>
<thead>
<tr>
<th>Connection</th>
<th>Max. Height [H]</th>
</tr>
</thead>
<tbody>
<tr>
<td>AF</td>
<td>146</td>
</tr>
<tr>
<td>AH</td>
<td>149</td>
</tr>
<tr>
<td>AL</td>
<td>139</td>
</tr>
<tr>
<td>AN</td>
<td>139</td>
</tr>
<tr>
<td>TF05</td>
<td>148</td>
</tr>
<tr>
<td>TF07</td>
<td>164</td>
</tr>
</tbody>
</table>

### Dimensions slip-on connection according to ASME-BPE (OD-tube)

#### Female thread

**Figures in brackets are valid for 1/2” version**

**E = narrowest free cross-section · NPT on request**

The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.

### Spray angle

<table>
<thead>
<tr>
<th>Spray angle</th>
<th>Ordering no.</th>
<th>E [mm]</th>
<th>V [(l/min)]</th>
</tr>
</thead>
<tbody>
<tr>
<td>180°</td>
<td>SS2.953.1Y</td>
<td>AF</td>
<td>146</td>
</tr>
<tr>
<td></td>
<td>SS3.053.1Y</td>
<td>-</td>
<td>149</td>
</tr>
<tr>
<td></td>
<td>SS3.113.1Y</td>
<td>-</td>
<td>139</td>
</tr>
<tr>
<td></td>
<td>SS3.183.1Y</td>
<td>-</td>
<td>139</td>
</tr>
<tr>
<td></td>
<td>SS3.233.1Y</td>
<td>-</td>
<td>139</td>
</tr>
<tr>
<td></td>
<td>SS3.263.1Y</td>
<td>-</td>
<td>148</td>
</tr>
<tr>
<td>180°</td>
<td>SS2.954.1Y</td>
<td>AF</td>
<td>146</td>
</tr>
<tr>
<td></td>
<td>SS3.054.1Y</td>
<td>-</td>
<td>149</td>
</tr>
<tr>
<td></td>
<td>SS3.114.1Y</td>
<td>-</td>
<td>139</td>
</tr>
<tr>
<td></td>
<td>SS3.184.1Y</td>
<td>-</td>
<td>139</td>
</tr>
<tr>
<td></td>
<td>SS3.234.1Y</td>
<td>-</td>
<td>139</td>
</tr>
<tr>
<td></td>
<td>SS3.264.1Y</td>
<td>-</td>
<td>148</td>
</tr>
<tr>
<td>270°</td>
<td>SS2.955.1Y</td>
<td>AF</td>
<td>146</td>
</tr>
<tr>
<td></td>
<td>SS3.055.1Y</td>
<td>-</td>
<td>149</td>
</tr>
<tr>
<td></td>
<td>SS3.115.1Y</td>
<td>-</td>
<td>139</td>
</tr>
<tr>
<td></td>
<td>SS3.185.1Y</td>
<td>-</td>
<td>139</td>
</tr>
<tr>
<td></td>
<td>SS3.235.1Y</td>
<td>-</td>
<td>139</td>
</tr>
<tr>
<td></td>
<td>SS3.265.1Y</td>
<td>-</td>
<td>148</td>
</tr>
<tr>
<td>270°</td>
<td>SS2.956.1Y</td>
<td>AF</td>
<td>146</td>
</tr>
<tr>
<td></td>
<td>SS3.056.1Y</td>
<td>-</td>
<td>149</td>
</tr>
<tr>
<td></td>
<td>SS3.116.1Y</td>
<td>-</td>
<td>139</td>
</tr>
<tr>
<td></td>
<td>SS3.186.1Y</td>
<td>-</td>
<td>139</td>
</tr>
<tr>
<td></td>
<td>SS3.236.1Y</td>
<td>-</td>
<td>139</td>
</tr>
<tr>
<td></td>
<td>SS3.266.1Y</td>
<td>-</td>
<td>148</td>
</tr>
<tr>
<td>360°</td>
<td>SS2.959.1Y</td>
<td>AF</td>
<td>146</td>
</tr>
<tr>
<td></td>
<td>SS3.059.1Y</td>
<td>-</td>
<td>149</td>
</tr>
<tr>
<td></td>
<td>SS3.119.1Y</td>
<td>-</td>
<td>139</td>
</tr>
<tr>
<td></td>
<td>SS3.189.1Y</td>
<td>-</td>
<td>139</td>
</tr>
<tr>
<td></td>
<td>SS3.239.1Y</td>
<td>-</td>
<td>139</td>
</tr>
<tr>
<td></td>
<td>SS3.269.1Y</td>
<td>-</td>
<td>148</td>
</tr>
</tbody>
</table>

**p [bar] \( p_{max} = 15 \text{ bar} \)**

**Max. tank diameter [m]**

**3/8” BSPP female**

**1/2” BSPP female**

**3/4” BSPP female**

**1” BSPP female**

**1/2” slip-on**

**3/4” slip-on**

**E = narrowest free cross-section · NPT on request**

The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.
Rotating cleaning nozzle »XactClean HP«
Series 5S2/5S3

Information on operation
- Operation with compressed air only for short-term usage. Operation above the recommended operating pressure has negative effects on the cleaning result and wear.

Slip-on information
- R-clip made of 316L SS is included (Ordering no.: 095.022.1Y.50.60.E (TF07), 095.013.1E.05.59.0 (TF05)).
- Depending on diameter of the adapter the flow rate can increase due to leakage between connecting pipe and rotating cleaning nozzle.

Example of ordering with ATEX approval. No FDA and (EC) 1935/2004 conformity.

unit group/category/zones:
- II 1G Ex h IIB T6...T3 Ga
- II 1D Ex h III C T85 °C...T150 °C Da

Example of ordering with FDA and (EC) 1935/2004 conformity.

All Materials are suitable for contact with food.

Example  Type + Connection = Ordering no. of Ordering: 5S2.953.1Y.XX.EX + AL = 5S2.953.1Y.AL.EX
Example  Type + Connection = Ordering no. of Ordering: 5S2.953.1Y.XX + AL = 5S2.953.1Y.AL

ATTENTION: For the ATEX version of the slip-on connection the code for the connection changes. For a 5S2.XXX.1Y.TF.05 with ATEX the order number changes to 5S2.XXX.1Y.T5.EX For a 5S3.XXX.1Y.TF.07 with ATEX the order number changes to 5S3.XXX.1Y.T7.EX
Series 5S5

The XactClean HP+ provides uniform cleaning and high impact, thanks to specially developed flat fan nozzles. Controlled rotation, along with higher flow rates, ensures effective results, especially in larger tanks. The robust drive unit makes the XactClean HP+ extremely dependable and increases operational reliability. This nozzle is compatible with the Lechler rotation monitoring sensor, making it easy to oversee the cleaning process.

Max. tank diameter [m] | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10
---|---|---|---|---|---|---|---|---|---|---|---
Material | 316L SS, 316 SS, PEEK, EPDM
Max. temperature | 95 °C
Recommended operating pressure | 3 bar
Installation | Operation in every direction is possible
Filtration | Line strainer with a mesh size of 0.3 mm/50 mesh
Bearing | Double ball bearing
Rotation monitoring sensor | Sensor compatible, Info: see page 65.
Adapter | 1 BSPP, 1 1/4 BSPP and 1 1/2 BSPP are compatible with HygienicFit

Overview of the tank diameter, depending upon the pressure of series 5S5

Scan the QR-code or go to: www.lechler.com/xactcleanhpplus
The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling. Information on operation

- Operation with compressed air only for short-term usage.
- Operation above the recommended operating pressure has negative effects on the cleaning result and wear.

Slip-on information

- R-clip made of 316L SS is included (Ordering no.: 095.013.1Y.06.45.0).
- Depending on diameter of the adapter the flow rate can increase due to leakage between connecting pipe and rotating cleaning nozzle.
Cleaning processes can be easily and reliably monitored with the Lechler rotation monitoring sensor. The sensor records the quantity of liquid flowing over the sensor tip. With the aid of the software*, the sensor function can be specifically adjusted to the tank size, pressure and nozzle.

**Electrical data**
- Supply voltage: $U_b = 24 \text{ V } \pm 20\%$
  (18 to 32 VDC)
- Power requirements: < 20 mA
- Output signal: PNP, 50 mA short circuit protected, active

**Operating conditions**
- Ambient temperature: $-10^\circ$ up to $+60^\circ\text{ C}$
- Process temperature: $0^\circ$ up to $+100^\circ\text{ C}$

**Materials**
- Socket (G 1/2"): 316L SS
- Probe tip: PEEK
- Body: 303 SS

**Operating principle**
- Capacitive

**Advantages**
- Reliable recognition of any faults during the cleaning cycle
- The process connection of the sensor is in compliance with the hygiene guidelines of the EHEDG
- Simple operation
- Can be connected to PLC
- Only needs to be set up once using the software provided
- Can be specifically adapted to each cleaning task

**Ordering data**
- Rotation monitoring sensor with weld-in sleeve: 050.040.00.00.00.0
- Cable set for first-time operation: 050.040.00.00.01.0

* Software download (free of charge): www.lechler.com/software/rotationcontrolsystem
THE EFFECTIVE MEDIUM AGAINST THE MOST PERSISTENT SOILING

Cleaning efficiency class 5

Persistent soiling requires special measures. That’s why the Lechler high impact tank cleaning nozzles in efficiency class 5 are equipped with high-grade gear units and work with deliberately controlled rotation. They prove their capabilities in tasks in the food and beverage industry, the chemical and petrochemical industry and the paper industry.

Solid jet nozzles ensure maximum efficiency and maximum impact. Cleaning efficiency class 5 includes rotating cleaners that are suitable for medium to very large tanks. Process reliability is increased through combination with the Lechler rotation monitoring sensor.
Series 5TA

The IntenseClean Hygienic 5TA is a permanent feature, especially in the pharmaceutical, food and beverage industries. It is extremely effective thanks to the particularly powerful solid jet nozzles and is also suitable for small tanks with persistent soiling. The series can resist pressures of up to 15 bar and high temperatures without any problem. All parts used exhibit a particularly high surface quality.

Materials
- 316L SS, 632 SS,
- PEEK, PTFE,
- Zirconium oxide,
- EPDM

Max. temperature
95 °C

Recommended operating pressure
5 bar

Installation
Operation in every direction is possible

Filtration
Line strainer with a mesh size of 0.2 mm/80 mesh

Bearing
Ball bearing

Weight
0.9 kg

Rotation monitoring sensor
Sensor compatible,
Info: see page 76

Overview of the tank diameter, depending upon the pressure of series 5TA
### Female thread

**STA.403.1Y.AL** and **STA.404.1Y.AL**

<table>
<thead>
<tr>
<th>Spray angle</th>
<th>Ordering no.</th>
<th>E [mm]</th>
<th>Number.</th>
<th>Ø Nozzles [mm]</th>
<th>V [l/min]</th>
<th>p [bar] (p\textsubscript{max} = 15 bar)</th>
<th>Max. tank diameter [in]</th>
</tr>
</thead>
<tbody>
<tr>
<td>360°</td>
<td>STA.403.1Y.AL</td>
<td>1.5</td>
<td>4 x 3.0</td>
<td>24</td>
<td>39</td>
<td>55</td>
<td>7.7</td>
</tr>
<tr>
<td></td>
<td>STA.404.1Y.AL</td>
<td>1.5</td>
<td>4 x 4.0</td>
<td>35</td>
<td>56</td>
<td>79</td>
<td>11</td>
</tr>
<tr>
<td></td>
<td>STA.405.1Y.AL</td>
<td>1.5</td>
<td>4 x 5.0</td>
<td>50</td>
<td>79</td>
<td>111</td>
<td>15.5</td>
</tr>
</tbody>
</table>

The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.

E = narrowest free cross-section

* Slip-on connection on request

---

**Example of ordering with ATEX approval.**

**FDA and (EC) 1935/2004 conform.**

**Unit group/category/zones:**

- Ex II 1G Ex h IIB T6...T4 Ga
- Ex II 1D Ex h III C T85 °C...T135 °C Da

**Example of Ordering:**

<table>
<thead>
<tr>
<th>Type/Ordering no.</th>
<th>Example of Ordering</th>
</tr>
</thead>
<tbody>
<tr>
<td>STA.403.1Y.AL</td>
<td>Type/Ordering no.</td>
</tr>
<tr>
<td>STA.404.1Y.AL</td>
<td></td>
</tr>
<tr>
<td>STA.405.1Y.AL</td>
<td></td>
</tr>
</tbody>
</table>

**Example of ordering with FDA and (EC) 1935/2004 conformity.**

All Materials are suitable for contact with food.

**Example of Ordering:**

<table>
<thead>
<tr>
<th>Type/Ordering no.</th>
<th>Example of Ordering</th>
</tr>
</thead>
<tbody>
<tr>
<td>STA.403.1Y.AL</td>
<td></td>
</tr>
</tbody>
</table>

---

![Graph](image)

Cycle time depending on pressure of series STA.
High impact tank cleaning machine
»IntenseClean Hygienic«
Series 5TB

The IntenseClean Hygienic 5TB has firmly established itself, above all in the pharmaceutical, food and beverage industries – and with good reason: The especially strong solid jets produce an extremely high degree of effectiveness, while the gear-controlled rotation ensures high levels of efficiency. All parts used are noted for their particularly high surface quality. This series is suitable for high pressures and temperatures.

Materials
316L SS, 632 SS, PEEK, PTFE, Zirconium oxide, EPDM

Max. temperature
95 °C

Recommended operating pressure
5 bar

Installation
Operation in every direction is possible

Filtration
Line strainer with a mesh size of 0.2 mm/80 mesh

Bearing
Ball bearing

Weight
4.0 kg

Max. Tank diameter [m] 0 | 3 | 6 | 9 | 12 | 15 | 18 | 21 | 24 | 27 | 30 | 33 | 36 | 39 | 42

Overview of the tank diameter, depending upon the pressure of series 5TB

Function video
Scan the QR-code or go to:
www.lechler.com/intensecleanhygienic5tb

Pressure [bar] 0 | 1 | 2 | 3 | 4 | 5 | 6
Tank diameter [m] 0 | 2 | 4 | 6 | 8 | 10 | 12 | 14 | 16

5TB.408
5TB.406

Sensor compatible,
Info: see page 76
### Spray Angle Table

<table>
<thead>
<tr>
<th>Spray Angle</th>
<th>Ordering no.</th>
<th>Type</th>
<th>Ø [mm]</th>
<th>Number, Ø Nozzles [mm]</th>
<th>V [l/min]</th>
<th>p [bar] (p max = 25 bar)</th>
<th>Max. tank diameter [in]</th>
</tr>
</thead>
<tbody>
<tr>
<td>360°</td>
<td>5TB.406.1Y.AS</td>
<td>E</td>
<td>6.0</td>
<td>4 x 6.0</td>
<td>107</td>
<td>169</td>
<td>239</td>
</tr>
<tr>
<td></td>
<td>5TB.407.1Y.AS</td>
<td>E</td>
<td>6.0</td>
<td>4 x 7.0</td>
<td>132</td>
<td>209</td>
<td>296</td>
</tr>
<tr>
<td></td>
<td>5TB.408.1Y.AS</td>
<td>E</td>
<td>6.0</td>
<td>4 x 8.0</td>
<td>150</td>
<td>238</td>
<td>336</td>
</tr>
</tbody>
</table>

*E = narrowest free cross-section*

---

**Example of ordering with ATEX approval.**

**Unit group/category/zones:**

- **Ex** II 1G Ex h IIB T6…T4 Ga
- **Ex** II 1D Ex h IIIC T85 °C…T135 °C Da

**Example of ordering with FDA and (EC) 1935/2004 conformity.**

**All Materials are suitable for contact with food.**

---

**Cycle time depending on pressure of series 5TB**

---

**Example of ordering with ATEX approval.**

**Type/Ordering no.**

5TB.406.1Y.AS EX

---

**Example of ordering with FDA and (EC) 1935/2004 conformity.**

**Type/Ordering no.**

5TB.406.1Y.AS

---

*The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.*
High impact tank cleaning machine
»IntenseClean«
Series 5TM

Series 5TM
The IntenseClean is used in many applications, amongst others in the petrochemical industry. It is noted for its robust and proven construction, effective solid jets and gear-controlled rotation.

Materials
Stainless steel 1.4404 (316L), 1.4301 (304), 1.4310, 1.4571 (316Ti), 1.4401 (316), AISI 302, PTFE, PEEK, PTFE ELS (only ATEX-version)

Max. temperature
95 °C

Recommended operating pressure
5 bar

Installation
Operation in every direction is possible

Filtration
Line strainer with a mesh size of 0.2 mm/80 mesh

Bearing
Ball bearing

Weight
7.5 kg

Function video
Scan the QR-code or go to:
www.lechler.com/intenseclean

<table>
<thead>
<tr>
<th>Max. tank diameter [m]</th>
<th>0</th>
<th>3</th>
<th>6</th>
<th>9</th>
<th>12</th>
<th>15</th>
<th>18</th>
<th>21</th>
<th>24</th>
<th>27</th>
</tr>
</thead>
</table>

Overview of the tank diameter, depending upon the pressure of series 5TM

Function video
Scan the QR-code or go to:
www.lechler.com/intenseclean

<table>
<thead>
<tr>
<th>Pressure [bar]</th>
<th>0</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tank diameter [m]</td>
<td>0</td>
<td>5</td>
<td>10</td>
<td>15</td>
<td>20</td>
<td>25</td>
<td>30</td>
</tr>
</tbody>
</table>

5TM.208
5TM.406
The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.

Example of ordering with FDA and (EG) 1935/2004 conformity.

All Materials are suitable for contact with food.

Example of ordering with ATEX approval. FDA and (EG) 1935/2004 conformity.

Unit group / category / zones:
- II 1G Ex h IIB T6…T3 Ga
- II 1D Ex h IIIIC T85 °C…T150 °C Da

Example of Type + Mat.-Nr. + Anschluss = Bestell-Nr.

Ordering: 5TM.208 + 1Y + AS = 5TM.208.1Y.AS

Example of Type + Mat.-Nr. + Anschluss = Bestell-Nr.

Ordering: 5TM.208 + 1Y + AS = 5TM.208.1Y.AS, EX

Cycle time depending on pressure of series STM
Series 05C

The HygienicFit ensures a hygienic connection between your tank cleaning nozzle and the supply line. The adaptor is welded onto the connection pipe, while the Lechler tank cleaning nozzle is screwed onto it. The O-rings on the adaptor completely encapsulate the thread, thereby providing a perfectly hygienic connection to the system. Through the use of the O-rings, the HygienicFit also offers a reliable thread lock.

Materials
316L SS; EPDM (O-Ring)

Max. temperature
150 °C

Installation
Operation in every direction is possible

<table>
<thead>
<tr>
<th>Ordering no.</th>
<th>Connection thread BSPP male</th>
<th>Dimensions [mm]</th>
<th>Dimensions OD = Outer diameter ID = Inner diameter [mm]</th>
<th>Pipe standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>L₁</td>
<td>L₂</td>
<td>L₃</td>
<td>Ø D</td>
<td>OD</td>
</tr>
<tr>
<td>05C.190.1Y.AE.16</td>
<td>3/8</td>
<td>48</td>
<td>35.7</td>
<td>18</td>
</tr>
<tr>
<td>05C.230.1Y.AE.15</td>
<td>3/8</td>
<td>48</td>
<td>35.7</td>
<td>18</td>
</tr>
<tr>
<td>05C.250.1Y.AE.12</td>
<td>3/8</td>
<td>48</td>
<td>35.7</td>
<td>17</td>
</tr>
<tr>
<td>05C.250.1Y.AG.12</td>
<td>1/2</td>
<td>56</td>
<td>39</td>
<td>18</td>
</tr>
<tr>
<td>05C.350.1Y.AK.15</td>
<td>3/4</td>
<td>55</td>
<td>37.8</td>
<td>21</td>
</tr>
<tr>
<td>05C.350.1Y.AK.12</td>
<td>3/4</td>
<td>55</td>
<td>37.8</td>
<td>18</td>
</tr>
<tr>
<td>05C.381.1Y.AK.12</td>
<td>3/4</td>
<td>55</td>
<td>37.8</td>
<td>18</td>
</tr>
<tr>
<td>05C.381.1Y.AK.15</td>
<td>3/4</td>
<td>55</td>
<td>37.8</td>
<td>18</td>
</tr>
<tr>
<td>05C.381.1Y.AM.16</td>
<td>1</td>
<td>59</td>
<td>39</td>
<td>23</td>
</tr>
<tr>
<td>05C.508.1Y.AP.15</td>
<td>1 1/4</td>
<td>57</td>
<td>38</td>
<td>22</td>
</tr>
<tr>
<td>05C.635.1Y.AR.16</td>
<td>1 1/2</td>
<td>63</td>
<td>44</td>
<td>22</td>
</tr>
</tbody>
</table>

Spare parts set of O-rings, EPDM

<table>
<thead>
<tr>
<th>Thread type BSPP</th>
<th>Ordering no.</th>
</tr>
</thead>
<tbody>
<tr>
<td>3/8</td>
<td>05C.000.E9.AE.00</td>
</tr>
<tr>
<td>1/2</td>
<td>05C.000.E9.AG.00</td>
</tr>
<tr>
<td>3/4</td>
<td>05C.000.E9.AK.00</td>
</tr>
<tr>
<td>1</td>
<td>05C.000.E9.AM.00</td>
</tr>
<tr>
<td>1 1/4</td>
<td>05C.000.E9.AP.00</td>
</tr>
<tr>
<td>1 1/2</td>
<td>05C.000.E9.AR.00</td>
</tr>
</tbody>
</table>

O-ring set is also available on request in FKM.
Cleaning processes can be easily and reliably monitored with the Lechler rotation monitoring sensor. The sensor records the quantity of liquid flowing over the sensor tip. With the aid of the software*, the sensor function can be specifically adjusted to the tank size, pressure and nozzle.

**Electrical data**
- Supply voltage: $U_b = 24\,V \pm 20\%$ (18 to 32 VDC)
- Power requirements: < 20 mA
- Output signal: PNP, 50 mA short circuit protected, active

**Operating conditions**
- Ambient temperature: $-10^\circ$ up to $+60\,^\circ$ C
- Process temperature: $0^\circ$ up to $+100\,^\circ$ C

**Materials**
- Socket (G 1/2"): 316L SS
- Probe tip: PEEK
- Body: 303 SS

**Ordering data**
- Rotation monitoring sensor with weld-in sleeve: 050.040.00.00.00.0
- Cable set for first-time operation: 050.040.00.00.01.0

**Operating principle**
- Capacitive

**Advantages**
- Reliable recognition of any faults during the cleaning cycle
- The process connection of the sensor is in compliance with the hygiene guidelines of the EHEDG
- Simple operation
- Can be connected to PLC
- Only needs to be set up once using the software provided
- Can be specifically adapted to each cleaning task

*Software download (free of charge): www.lechler.com/software/rotationcontrolsystem*
FOR A COMPLETE CLEANING
SPRAY SHADOW REMOVER

Spray Shadow Remover

The range of applications of the static cleaning nozzles in the support of rotating cleaners focuses on particularly difficult tasks, such as equipment cleaning and the avoidance of spray shadows. They deliberately support the cleaning efficiency of the process and are used in addition to rotating cleaners or spray balls to reach hard to access places and for removing persistent soiling.
**Series 5P5**

The series PopUp Clean is used for cleaning agitators or other spray shadow areas. The tank cleaning nozzle made of high-quality materials convinces with its compact and robust design and can be installed flush with the wall.

### Material
- 316L SS, 316Ti SS (spring), 316 SS (snap ring), FKM (O-ring)

### Max. temperature
95 °C

### Recommended operating pressure
- 2 – 5 bar
- Opening pressure: 0.3 bar
- Closing pressure: 0.3 bar

### Installation
Operation in every direction is possible

### Filtration
Line strainer with a mesh size of 0.3 mm/50 mesh

### Spray angle

<table>
<thead>
<tr>
<th>Material</th>
<th>316L SS, 316Ti SS (spring), 316 SS (snap ring), FKM (O-ring)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max. temperature</td>
<td>95 °C</td>
</tr>
</tbody>
</table>
| Recommended operating pressure | 2 – 5 bar
- Opening pressure: 0.3 bar
- Closing pressure: 0.3 bar |
| Installation | Operation in every direction is possible |
| Filtration | Line strainer with a mesh size of 0.3 mm/50 mesh |

### Table: Spray angle, Ordering no., Type, E [Ø [mm]], \( \dot{V} [/min] \), \( p [/bar] \)

<table>
<thead>
<tr>
<th>Spray angle</th>
<th>Ordering no. Type</th>
<th>E [Ø [mm]]</th>
<th>( \dot{V} [/min] )</th>
<th>( p [/bar] )</th>
</tr>
</thead>
<tbody>
<tr>
<td>30°</td>
<td>5P5.081.1Y.00.00.0</td>
<td>0.7</td>
<td>35</td>
<td>50</td>
</tr>
</tbody>
</table>

E = narrowest free cross-section
Nozzle installation

Information on operation

The PopUp Clean is not suitable for operation with compressed air or any other gas.

Weld-in flange

Information

Gasket with a thickness of 2 mm must be used if the PopUp Clean is installed with this weld-in flange.

Ordering number

050.020.1Y.01.00

Material

316L SS
Axial-flow full cone nozzles
Series 490/491

Non-clogging nozzle design. Stable spray angle. Particularly even liquid distribution.

Subject to technical modification.
In a critical installation situation, please ask for the exact dimensions.

<table>
<thead>
<tr>
<th>Code</th>
<th>Dimensions [mm]</th>
<th>G</th>
<th>L1</th>
<th>L2</th>
<th>D</th>
<th>Hex/Flats</th>
</tr>
</thead>
<tbody>
<tr>
<td>CC</td>
<td>1/4 BSPT</td>
<td>22.0</td>
<td>10.0</td>
<td>13.0</td>
<td>14</td>
<td></td>
</tr>
<tr>
<td>CE</td>
<td>3/8 BSPT</td>
<td>24.5</td>
<td>10.0</td>
<td>16.0</td>
<td>17</td>
<td></td>
</tr>
<tr>
<td>CG</td>
<td>1/2 BSPT</td>
<td>32.5</td>
<td>13.0</td>
<td>21.0</td>
<td>22</td>
<td></td>
</tr>
<tr>
<td>AK</td>
<td>3/4 BSPP</td>
<td>42.0</td>
<td>15.0</td>
<td>32.0</td>
<td>27</td>
<td></td>
</tr>
<tr>
<td>AM</td>
<td>1 BSPP</td>
<td>56.0</td>
<td>17.0</td>
<td>40.0</td>
<td>36</td>
<td></td>
</tr>
</tbody>
</table>

Subject to technical modification.
In a critical installation situation, please ask for the exact dimensions.

Example Type + Material no. + Code = Ordering no.
for ordering: 490.644 + 1Y + CC = 490.644.1Y.CC

E = narrowest free cross-section · B = bore diameter

<table>
<thead>
<tr>
<th>Spray angle</th>
<th>Mat. no.</th>
<th>Code</th>
<th>V ˙ [l/min]</th>
<th>p [bar]</th>
</tr>
</thead>
<tbody>
<tr>
<td>60°</td>
<td>1Y</td>
<td>CC</td>
<td>2.30</td>
<td>2.30</td>
</tr>
<tr>
<td></td>
<td></td>
<td>CE</td>
<td>2.60</td>
<td>2.60</td>
</tr>
<tr>
<td></td>
<td>1/4 BSPT</td>
<td>2.95</td>
<td>3.25</td>
<td>3.70</td>
</tr>
<tr>
<td></td>
<td>3/8 BSPT</td>
<td>3.25</td>
<td>4.99</td>
<td>5.74</td>
</tr>
<tr>
<td></td>
<td>1/2 BSPT</td>
<td>3.70</td>
<td>5.74</td>
<td>7.58</td>
</tr>
<tr>
<td></td>
<td>3/4 BSPP</td>
<td>4.05</td>
<td>7.18</td>
<td>9.47</td>
</tr>
<tr>
<td></td>
<td>1 BSPP</td>
<td>4.65</td>
<td>9.19</td>
<td>12.13</td>
</tr>
<tr>
<td></td>
<td>AK</td>
<td>5.20</td>
<td>11.49</td>
<td>15.16</td>
</tr>
<tr>
<td></td>
<td>AM</td>
<td>7.25</td>
<td>22.97</td>
<td>30.31</td>
</tr>
<tr>
<td></td>
<td></td>
<td>8.15</td>
<td>28.72</td>
<td>37.89</td>
</tr>
</tbody>
</table>
Deflector-plate nozzle
Series 524/525

Full cone spray. Non clogging nozzle without swirl insert.

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>H = 1 m</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>H = 3 m</td>
</tr>
<tr>
<td>180°</td>
<td>Type 524.809</td>
<td>4.00</td>
<td>5.00</td>
<td>7.10</td>
<td>10.00 12.20 15.80 22.40 5.60 6.40</td>
</tr>
<tr>
<td></td>
<td>Type 524.969</td>
<td>6.20</td>
<td>12.50</td>
<td>17.70</td>
<td>25.00 30.60 39.50 55.90 8.00 9.00</td>
</tr>
<tr>
<td></td>
<td>Type 525.049</td>
<td>8.00</td>
<td>20.00</td>
<td>28.30</td>
<td>40.00 49.00 63.20 89.40 10.00 13.20</td>
</tr>
<tr>
<td></td>
<td>Type 525.269</td>
<td>12.30</td>
<td>70.00</td>
<td>99.00</td>
<td>140.00 171.00 221.00 313.00 5.20 10.20</td>
</tr>
<tr>
<td></td>
<td>Type 525.349</td>
<td>16.20</td>
<td>112.00</td>
<td>158.40</td>
<td>224.00 274.30 354.20 500.80 4.80 9.70</td>
</tr>
<tr>
<td></td>
<td>Type 525.469</td>
<td>23.80</td>
<td>222.70</td>
<td>315.00</td>
<td>445.50 545.60 704.40 996.20 4.50 9.50</td>
</tr>
<tr>
<td></td>
<td>Type 525.489</td>
<td>25.30</td>
<td>250.00</td>
<td>353.60</td>
<td>500.00 612.40 790.60 118.00 4.00 9.00</td>
</tr>
</tbody>
</table>

B = bore diameter
1 We reserve the right to deliver 316Ti SS or 316L SS under the material no. 17.

Example: Type 525.809 + Material-no. 17 = Ordering no. 525.809.17
Flat fan nozzles
Series 632/633


1/4” version

3/8” version

1/2” version
### Spray Shadow Remover

<table>
<thead>
<tr>
<th>Spray angle</th>
<th>Ordering no.</th>
<th>Mat. no. Code</th>
<th>A Ø [mm]</th>
<th>E Ø [mm]</th>
<th>V [l/min]</th>
<th>p [bar] (p max = 20 bar)</th>
</tr>
</thead>
<tbody>
<tr>
<td>30°</td>
<td>632.642 CC -</td>
<td>16 16/20GK, SS</td>
<td>2.50</td>
<td>1.50</td>
<td>2.30</td>
<td>2.00 2.83 4.00 4.90 6.33 7.48 8.94 120 240</td>
</tr>
<tr>
<td></td>
<td>632.722 CC -</td>
<td>17 16/20GK, SS</td>
<td>3.00</td>
<td>2.00</td>
<td>2.30</td>
<td>2.00 3.15 4.65 6.30 7.72 9.96 11.79 14.09 250 500</td>
</tr>
<tr>
<td></td>
<td>632.802 CC -</td>
<td>18 16/20GK, SS</td>
<td>3.50</td>
<td>2.50</td>
<td>2.80</td>
<td>2.00 5.66 8.00 9.80 12.65 14.97 17.89 22.36 250 500</td>
</tr>
<tr>
<td>45°</td>
<td>632.643 CC -</td>
<td>16 16/20GK, SS</td>
<td>2.50</td>
<td>1.50</td>
<td>2.30</td>
<td>2.00 2.83 4.00 4.90 6.33 7.48 8.94 195 370</td>
</tr>
<tr>
<td></td>
<td>632.673 CC -</td>
<td>17 16/20GK, SS</td>
<td>3.00</td>
<td>2.00</td>
<td>2.30</td>
<td>2.00 3.15 4.65 6.30 7.72 9.96 11.79 14.09 200 375</td>
</tr>
<tr>
<td></td>
<td>632.723 CC -</td>
<td>18 16/20GK, SS</td>
<td>3.50</td>
<td>2.50</td>
<td>2.80</td>
<td>2.00 5.66 8.00 9.80 12.65 14.97 17.89 22.36 200 380</td>
</tr>
<tr>
<td></td>
<td>632.803 CC -</td>
<td>19 16/20GK, SS</td>
<td>4.00</td>
<td>3.00</td>
<td>3.00</td>
<td>2.00 7.07 10.00 12.25 15.81 18.71 22.36 205 385</td>
</tr>
<tr>
<td></td>
<td>632.843 CC -</td>
<td>17 16/20GK, SS</td>
<td>4.50</td>
<td>3.50</td>
<td>3.40</td>
<td>2.00 8.84 12.50 15.31 19.76 23.39 27.95 205 385</td>
</tr>
<tr>
<td></td>
<td>632.883 CC -</td>
<td>18 16/20GK, SS</td>
<td>5.00</td>
<td>4.00</td>
<td>4.00</td>
<td>2.00 11.16 16.00 19.60 25.30 29.93 35.78 220 440</td>
</tr>
<tr>
<td></td>
<td>632.923 CC -</td>
<td>19 16/20GK, SS</td>
<td>5.50</td>
<td>4.50</td>
<td>4.50</td>
<td>2.00 14.14 20.00 24.50 31.62 37.42 44.72 220 440</td>
</tr>
<tr>
<td></td>
<td>632.963 CC -</td>
<td>20 16/20GK, SS</td>
<td>6.00</td>
<td>5.00</td>
<td>5.00</td>
<td>2.00 17.68 25.00 30.62 39.53 46.77 55.90 220 440</td>
</tr>
<tr>
<td>60°</td>
<td>632.644 CC -</td>
<td>16 16/20GK, SS</td>
<td>2.50</td>
<td>1.50</td>
<td>2.30</td>
<td>2.00 2.83 4.00 4.90 6.33 7.48 8.94 295 565</td>
</tr>
<tr>
<td></td>
<td>632.674 CC -</td>
<td>17 16/20GK, SS</td>
<td>3.00</td>
<td>2.00</td>
<td>2.30</td>
<td>2.00 3.15 4.65 6.30 7.72 9.96 11.79 14.09 305 590</td>
</tr>
<tr>
<td></td>
<td>632.724 CC -</td>
<td>18 16/20GK, SS</td>
<td>3.50</td>
<td>2.50</td>
<td>2.80</td>
<td>2.00 5.66 8.00 9.80 12.65 14.97 17.89 22.36 305 595</td>
</tr>
<tr>
<td></td>
<td>632.804 CC -</td>
<td>19 16/20GK, SS</td>
<td>4.00</td>
<td>3.00</td>
<td>3.00</td>
<td>2.00 7.07 10.00 12.25 15.81 18.71 22.36 310 595</td>
</tr>
<tr>
<td></td>
<td>632.844 CC -</td>
<td>17 16/20GK, SS</td>
<td>4.50</td>
<td>3.50</td>
<td>3.40</td>
<td>2.00 8.84 12.50 15.31 19.76 23.39 27.95 310 595</td>
</tr>
<tr>
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<td>632.884 CC -</td>
<td>18 16/20GK, SS</td>
<td>5.00</td>
<td>4.00</td>
<td>4.00</td>
<td>2.00 11.16 16.00 19.60 25.30 29.93 35.78 300 570</td>
</tr>
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<td>632.924 CC -</td>
<td>19 16/20GK, SS</td>
<td>5.50</td>
<td>4.50</td>
<td>4.50</td>
<td>2.00 14.14 20.00 24.50 31.62 37.42 44.72 310 595</td>
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<td>20 16/20GK, SS</td>
<td>6.00</td>
<td>5.00</td>
<td>5.00</td>
<td>2.00 17.68 25.00 30.62 39.53 46.77 55.90 330 630</td>
</tr>
<tr>
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<td>633.004 CC -</td>
<td>21 16/20GK, SS</td>
<td>6.50</td>
<td>5.50</td>
<td>5.50</td>
<td>2.00 17.68 25.00 30.62 39.53 46.77 55.90 330 630</td>
</tr>
</tbody>
</table>

E = narrowest free cross-section, A = equivalent bore diameter

1. We reserve the right to deliver 303 SS or 304 SS under the material no. 16.
2. We reserve the right to deliver 316Ti SS or 316L SS under the material no. 17.
* Only available with code CG.

Subject to technical modifications.

Example: Type + Material no. + Code = Ordering no.

- Ordering of 303 SS: 632.642 + 16 + CC = 632.642.16.CC
- Ordering of 316L SS: 632.884 + 17 + CG = 632.884.17.CG

| E = narrowest free cross-section · A = equivalent bore diameter
| Subject to technical modifications. |
Flat fan nozzles with ball joint
Series 676

Swivelling nozzle for precise adjusting of jet direction. No gaskets necessary. Long, unproblematic service life.

---

### Allround swivelling by 30°

---

#### Spray angle

<table>
<thead>
<tr>
<th>Type</th>
<th>E (\text{Ø} \text{[mm]})</th>
<th>V (\text{[l/min]})</th>
<th>P (\text{[bar]})</th>
<th>H = 250 mm</th>
<th>H = 500 mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>30°</td>
<td>2.50 1.80 2.00 2.83 4.00 4.90 6.33 8.94</td>
<td>120 240</td>
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<td>3.00 2.40 3.15 4.46 6.30 7.72 9.96 14.09</td>
<td>125 240</td>
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<td></td>
<td>3.50 2.70 4.00 5.66 8.00 9.80 12.65 17.89</td>
<td>125 245</td>
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<tr>
<td></td>
<td>4.00 3.10 5.00 7.07 10.00 12.25 15.81 22.36</td>
<td>130 250</td>
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<tr>
<td>45°</td>
<td>2.50 1.80 2.00 2.83 4.00 4.90 6.33 8.94</td>
<td>195 370</td>
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<td></td>
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<tr>
<td></td>
<td>3.00 2.40 3.15 4.46 6.30 7.72 9.96 14.09</td>
<td>200 375</td>
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<td></td>
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<tr>
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<td>3.50 2.60 4.00 5.66 8.00 9.80 12.65 17.89</td>
<td>200 380</td>
<td></td>
<td></td>
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</tr>
<tr>
<td></td>
<td>4.00 3.00 5.00 7.07 10.00 12.25 15.81 22.36</td>
<td>205 385</td>
<td></td>
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<tr>
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<td>2.50 1.60 2.00 2.83 4.00 4.90 6.33 8.94</td>
<td>295 565</td>
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<tr>
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<td>2.70 1.80 2.38 3.36 4.75 5.82 7.51 10.62</td>
<td>300 575</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>3.00 2.10 3.15 4.46 6.30 7.72 9.96 14.09</td>
<td>305 590</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>3.50 2.30 4.00 5.66 8.00 9.80 12.65 17.89</td>
<td>310 595</td>
<td></td>
<td></td>
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</tr>
</tbody>
</table>

E = narrowest free cross-section · A = equivalent bore diameter

---

Example for ordering:

<table>
<thead>
<tr>
<th>Type</th>
<th>Material no.</th>
<th>Ordering no.</th>
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<tbody>
<tr>
<td>676.642</td>
<td>16</td>
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</table>

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Flat fan nozzles with ball joint
Series 676 – Accessories

Compact ball joints for narrow installation conditions

<table>
<thead>
<tr>
<th>For series</th>
<th>Ordering no.</th>
<th>Mat. no.</th>
<th>Code</th>
<th>Dimensions</th>
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</thead>
<tbody>
<tr>
<td></td>
<td>Type</td>
<td>16</td>
<td>303 SS</td>
<td>$G_1$ BSPP</td>
</tr>
<tr>
<td>For all nozzles with 1/8&quot; male thread</td>
<td>092.010</td>
<td>AA</td>
<td>1/8</td>
<td>8.0</td>
</tr>
<tr>
<td>For all nozzles with 1/4&quot; male thread</td>
<td>092.024</td>
<td>AC</td>
<td>1/4</td>
<td>12.0</td>
</tr>
<tr>
<td>For all nozzles with 3/8&quot; male thread</td>
<td>092.030</td>
<td>AE</td>
<td>3/8</td>
<td>12.0</td>
</tr>
</tbody>
</table>
YOU CAN FIND MORE NOZZLES IN OUR STANDARD CATALOGUE ...

The catalogue „Precision Spray Nozzles and Accessories“ is a sought-after manual of nozzle technology.

It contains valuable working aids and extensive technical information on Lechler products and ordering instructions.

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